testo 350 · Flue gas analyzer

Short manual
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These brief instructions provide an overview over the most important functions of the product. Before using the product you should absolutely read and follow the operating instructions!

This document describes the product testo 350 with the device setting Country version | Great Britain.

### 1.1. Technical data

#### 1.1.1. Measurement ranges and resolution

<table>
<thead>
<tr>
<th>Analysis box</th>
<th>Measurement parameter</th>
<th>Measurement range without dilution of all sensors</th>
<th>Measurement range with dilution of all sensors (option)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>O₂</strong></td>
<td>0…25Vol.%</td>
<td>The reading does not appear in the display.</td>
<td></td>
</tr>
<tr>
<td><strong>CO, H₂-comp.</strong></td>
<td>0…10000ppm</td>
<td>2500…50000ppm</td>
<td></td>
</tr>
<tr>
<td><strong>COlow, H₂-comp.</strong></td>
<td>0…500ppm</td>
<td>500…2500ppm</td>
<td></td>
</tr>
<tr>
<td><strong>NO</strong></td>
<td>0…4000ppm</td>
<td>1500…20000ppm</td>
<td></td>
</tr>
<tr>
<td><strong>NOlow</strong></td>
<td>0…300ppm</td>
<td>300…1500ppm</td>
<td></td>
</tr>
<tr>
<td><strong>NO₂</strong></td>
<td>0…500ppm</td>
<td>500…2500ppm</td>
<td></td>
</tr>
<tr>
<td><strong>SO₂</strong></td>
<td>0…5000ppm</td>
<td>500…25000ppm</td>
<td></td>
</tr>
<tr>
<td><strong>H₂S</strong></td>
<td>0…300ppm</td>
<td>200…1500ppm</td>
<td></td>
</tr>
<tr>
<td><strong>CO₂ (IR)</strong></td>
<td>0…50Vol.%</td>
<td>The reading does not appear in the display.</td>
<td></td>
</tr>
<tr>
<td><strong>HC</strong></td>
<td>Natural gas: 100…400000ppm</td>
<td>Natural gas: 500…80000000ppm</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Propane: 100…21000ppm</td>
<td>Propane: 500…42000000ppm</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Butane: 100…18000ppm</td>
<td>Butane: 500…36000000ppm</td>
<td></td>
</tr>
</tbody>
</table>

1 Detection limit: 50ppm
2 Strict compliance with the lower explosion limit is mandatory.
The dilution of all sensors results in an additional measuring error (measuring inaccuracy).

1.1.2. Other instrument data

<table>
<thead>
<tr>
<th>Control Unit</th>
<th>Feature</th>
<th>Values</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Rech. batt. service life</td>
<td>approx. 5h (display switched on, Bluetooth® deactivated)</td>
</tr>
</tbody>
</table>

| Meas. box    | Rech. batt. service life       | 2.5h (with gas cooler and IR module) / 4.5h (without gas cooler and IR module) |
2 Product description

2.1. Control Unit

2.1.1. Overview

1 IrDA interface
2 Switch On / Off
3 Magnetic holder (on rear)

**CAUTION**

Strong magnets

**Damage to other devices!**

> Keep a safe distance from products which could be damaged by magnets (e.g. monitors, computers, pacemakers, credit cards).

4 Display

5 Keyboard

6 Contact bar for meas. box (on rear)

7 Interfaces: USB 2.0, charger, Testo Data bus

### 2.1.2. Keyboard

<table>
<thead>
<tr>
<th>Key</th>
<th>Functions</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="on" /></td>
<td>Switch measuring instrument on / off</td>
</tr>
<tr>
<td><img src="image" alt="OK" /></td>
<td>Function key (orange, 3x), relevant function is shown on the display</td>
</tr>
<tr>
<td><img src="image" alt="▲" /></td>
<td>Scroll up, increase value</td>
</tr>
<tr>
<td><img src="image" alt="▼" /></td>
<td>Scroll down, reduce value</td>
</tr>
<tr>
<td><img src="image" alt="esc" /></td>
<td>Back, cancel function</td>
</tr>
<tr>
<td><img src="image" alt="i" /></td>
<td>Open main menu</td>
</tr>
<tr>
<td><img src="image" alt="i" /></td>
<td>Open menu Instrument diagnosis</td>
</tr>
</tbody>
</table>

### 2.1.3. Connections / interfaces

1 USB 2.0

2 Testo Data bus

3 Connecting socket for mains unit 0554 1096
4  Guide groove for locking with meas. box

2.2.  Meas. box

2.2.1.  Overview

1  Condensate trap and condensate container
2  Locking/unlocking button for Control Unit
3  Particle filter
4  Filter fresh air inlet (option: fresh air valve / measurement range extension overall (5x))
5  Contact bar for connection to Control Unit
6  Guide pins for locking with Control Unit
7  Diluting gas filter
8  Status display
2.2.2. **Status display**

The status display shows the operating status of the meas. box:

<table>
<thead>
<tr>
<th>Display</th>
<th>Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>green / permanent (meas. box switched on)</td>
<td>Mains operation or rech. batt operation / rech. batt. fully charged</td>
</tr>
</tbody>
</table>
| red / flashing (meas. box switched on) | • Rech. batt. operation / residual rech. batt. capacity < 20%  
• other device error |
| green / flashing (meas. box switched off) | Charge rech. batt. |
| green / permanent (meas. box switched off) | Rech. batt. fully charged, trickle charge |
| green, red / alternately flashing | Update mode active |

2.2.3. **Connections / interfaces**

1. Data bus termination slide switch
2. Sensor for combustion air temperature
3. Flue gas probe
4. Sensor input
5. USB 2.0
6. Trigger input
7. Dilution gas inlet for measurement range extension
8. Mains connection 100...240V AC, 47...63Hz
9. DC-voltage input 11…40V DC (option)
2 Product description

10 Covering cap gas channel access (only for servicing purposes)

![Covering cap gas channel access](image)

Plugged in covering cap: Position (●●●●●) must not be changed!

11 Pressure ports p+ and p-

12 Testo data bus

### 2.2.4. Menu guidance meas. box

<table>
<thead>
<tr>
<th>Main menu</th>
<th>Menu</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Applications</td>
<td>-</td>
<td>Select an application in accordance with the measuring task to be performed</td>
</tr>
<tr>
<td>Folder</td>
<td>-</td>
<td>Create and manage folders and locations</td>
</tr>
<tr>
<td>Fuels</td>
<td>-</td>
<td>Select and configure fuels</td>
</tr>
<tr>
<td>Measurement Records</td>
<td>-</td>
<td>Display and manage measurement records</td>
</tr>
<tr>
<td>Device settings</td>
<td>Dilution</td>
<td>Set the dilution factor</td>
</tr>
<tr>
<td>Measurement view</td>
<td></td>
<td>Configure the display, set measurement parameters and units for selected application and measurement type</td>
</tr>
<tr>
<td>Units</td>
<td></td>
<td>Set units for display variables</td>
</tr>
<tr>
<td>Date / time</td>
<td></td>
<td>Set date, time, time format:</td>
</tr>
<tr>
<td>Power Options</td>
<td></td>
<td>Set automatic instrument shut-down and switch off display backlight in rech. batt. operation</td>
</tr>
<tr>
<td>Display brightness</td>
<td></td>
<td>Set display brightness</td>
</tr>
<tr>
<td>Printer</td>
<td></td>
<td>Select printer, enter print text</td>
</tr>
<tr>
<td>Bluetooth®</td>
<td></td>
<td>Bluetooth® on / off</td>
</tr>
<tr>
<td>Language</td>
<td></td>
<td>Set instrument language</td>
</tr>
<tr>
<td>Country version</td>
<td></td>
<td>Set country version (fuels, display variables, calculation formulas)</td>
</tr>
<tr>
<td>Password protection</td>
<td></td>
<td>Change password</td>
</tr>
<tr>
<td>Analog input</td>
<td></td>
<td>Configure analog input</td>
</tr>
<tr>
<td>Databus</td>
<td></td>
<td>Display of bus address, enter bus length</td>
</tr>
</tbody>
</table>
### 3 First steps

#### 3.1. Commissioning

##### 3.1.1. Control Unit

The Control Unit has a permanently installed rechargeable battery.

- Remove the protective film from the display.
- Charge the rech. batt. fully before using the Control Unit.

---

<table>
<thead>
<tr>
<th>Main menu</th>
<th>Menu</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sensor settings</td>
<td>-</td>
<td>Make sensor settings, perform calibration / adjustment</td>
</tr>
<tr>
<td>Programs</td>
<td>-</td>
<td>Configure and activate measuring programs</td>
</tr>
<tr>
<td>Instrument</td>
<td>Error diagnosis</td>
<td>Display of present errors</td>
</tr>
<tr>
<td>diagnosis</td>
<td>Gas path check</td>
<td>Perform tightness test</td>
</tr>
<tr>
<td>Sensor diagnosis</td>
<td></td>
<td>Perform sensor diagnosis</td>
</tr>
<tr>
<td>Device information</td>
<td></td>
<td>Display of device information</td>
</tr>
</tbody>
</table>

#### 2.2.5. Modular flue gas probe

1. Removable filter chamber with window and particle filter
2. Probe handle
3. Connecting cable
4. Connector plug for measuring instrument
5. Probe module lock release
6. Probe module
Recharging the rech. batt. of the Control Unit

The rech. batt. can only be charged at an ambient temperature of ±0...+35°C. If the rech. batt. had been completely discharged, the charging time at room temperature will take about 7h (charging with mains adapter) or approx. 14h (charging via Testo Data bus).

Charging via meas. box

✓ Control Unit is locked to meas. box or is connected via the Testo Data bus cable.
✓ The meas. box is supplied via the mains unit.

During operation with low charge power or in switched off state.

3.1.2. Meas. box

The meas. box is supplied with a rech. batt. already fitted.
> Charge the rech. batt. fully before using the meas. box.

Charging the rech. batt. of the meas. box

The rech. batt. pack can only be charged at an ambient temperature of ±0...+35°C. If the rech. batt. has been discharged completely, the charging time at room temperature is approx. 6h.

✓ The meas. box is switched off.
> Connect mains cable to meas. box and mains socket.
- Charging will start, the fan may come on automatically. The status LEDs lights green while the rech. batt. is being charged.
- Once the rech. batt. has been charged the instrument will automatically change to trickle charge. The status LEDs permanently light green.

Meas. box via DC-voltage input DC

Cable with battery terminals and adapter for connection to meas. box required (0554 1337, accessory)
- If the meas. box is switched off the rech. batt. charging process will start automatically. Battery charging stops when the flue gas analyser is switched on by the Control Unit.
3.2. Getting to know the product

3.2.1. Connecting probes / sensors

Sensor detection takes place during the activation process: Sensors that are required must always be connected before the flue gas analyser is switched on, or the flue gas analyser must be switched off and then on again after a sensor change, so that the correct sensor data can be read.

> Connect the required probes / sensors to the corresponding ports.

3.2.2. Connecting system components

3.2.2.1. Connection using contact strip

The Control Unit can be plugged on and locked to the meas. box.

1. Place the guide groove in the bottom side of the Control Unit over the guide pins of the meas. box.

2. Press the Control Unit against the meas. box until the locking/unlocking buttons noticeably clicks into place **two times**.

To protect the display (e.g. during transport) the Control Unit can also be inserted with the back facing up, however, in this case there is no connection to the meas. box.

3.2.2.2. Connecting via Data bus cable (accessory)

The individual components (e.g. Control Unit with meas. box or meas. box with meas. box) can be connected using the Testo databus cable.

> Connect the Data bus cable to the Data bus interfaces.
Please observe the following points when setting up a connection via databus cable:

• Use only Testo databus cables
• Do not route databus cables in the vicinity of electric power cables.
• Ensure sufficient power supply by supplying each meas. box with mains voltage.
• The cables should ideally be plugged in before the system is switched on. Connecting during operation (hot plugging) is possible, however, depending on the combination the system may need to be switched off and on again.
• The connection cannot be separated under load.
• Data bus subscribers: max. 16 meas. boxes in one Data bus system.
• Cable length: max. 50m between Control Unit and meas. box, max. 800m between all meas. boxes in the databus system.
• Each component in the Data bus system must have an unambiguous bus address.
• The bus system must have a defined electrical termination, see below.

**Electrical termination of the bus system**

The databus system is linear in structure. The Control Unit or the Testo databus controller with USB connection represents the beginning of the line. The end is represented by the last components connected in the system (meas. box or analog output box). This component must have a defined electrical termination.

An analog output box is the furthest subscriber.

> Insert the Data bus termination plug into the Data bus socket on the analog output box.

A meas. box is the furthest subscriber.

> Set the Data bus termination slide switch in the meas. box to switch position right ( ).
3.2.2.3. **Connection via Bluetooth® (option)**

The Control Unit can be connected to a meas. box or a PC/Notebook via Bluetooth®, as long as both components are equipped with this function.

3.2.3. **Switching on**

**Before switching on**
- Connect all system components.
- Connect all required probes / sensors.
- Connect all system components to the electric power supply.

When switching on the Control Unit
- should be plugged on the contact strip of the meas. box
or
- connected with a Data bus cable
3 First steps

or
- plugged to the mains cable of the meas. box, so that starting via Bluetooth® is enabled.

Switching on

> press [ ].
- The Welcome Screen is displayed (approx. 5s)
- The Control Unit display screen appears.
- The Control Unit searches for connected meas. boxes and shows these as independent tabs in the display.

Control Unit and meas. box are not connected:
If the Control Unit has already been switched on, you must press [ ] once again for a short moment to set up a connection to the meas. box.

3.2.4. Printing / saving data

Printing and saving is accomplished via the menu Options, which is accessed via the left function key and is available in many different menus (e.g. in the menu Measurement Type).

Assign the function Save or Print to the right function key.

Only readings, which have a display field in the measurement view assigned, will be saved / printed out.

The measurement data can be printed out parallel to the saving process, while a measurement program is running.

3.2.5. Switching off

Unsaved readings will be lost when the flue gas analyser is switched off.

Rinse phase

When switched off, the meas. box checks whether flue gases are still in the sensors. The sensors are rinsed with fresh air, if this should be necessary. The duration of the rinse phase depends on the gas concentration in the sensors.

> press [ ].
- The rinse phase starts.
- The flue gas analyser switches off. It is normal for the fan of the meas. box to run on for a while.
3.3. **Folders / Locations**

(only available via Meas. Box tab)

All readings can be saved under the currently active location. Readings not yet saved are lost when the measuring instrument is switched off.

Folders and locations can be created, edited, copied and activated. Folders and locations (incl. protocols) can be deleted.

Calling up the function:

> [ossier] → Folders → [OK].

**Adapting the display:**

> Toggle between overview (display of number of locations per folder) and detailed view (display of all locations per folder): [Overview] or [Details].

**Activating a location:**

> Select the location → [OK].

- The location is activated and the menu **Measurement Type** is opened.

**Creating a new location:**

A location is always created in a folder.

1. Select the folder in which the location is to be created.
2. [Options] → New location→ [OK].
3. Enter values or make settings.

The following inputs/settings are possible:

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Location</td>
<td>Enter name</td>
</tr>
<tr>
<td>Application</td>
<td>Select application</td>
</tr>
<tr>
<td>Fuel</td>
<td>Select fuel</td>
</tr>
<tr>
<td>Profile</td>
<td>Enter diameter, length, width, height and area. For correct measurement of the volume flow you must set the profile and area. A volumetric flow rate is calculated from the geometries entered here together with the measured velocity.</td>
</tr>
</tbody>
</table>
### Parameter Description

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Description</th>
</tr>
</thead>
</table>
| Pitot Tube Factor                | The parameter "Pitot tube factor" influences the measurement of flow speed, volume flow rate and mass flow. The Pitot factor depends on the type of Pitot tube used:  
  Straight Pitot tubes: Factor = 0.67  
  Prandtl's Pitot tubes (bent): Factor = 1 |
| Humidity                         | The parameter "Humidity" (combustion air humidity) influences the calculation of $q_A$ (flue gas loss) and flue gas dew point. The factory setting is 80.0% humidity. To achieve a higher accuracy, the values can be adjusted to the actual ambient conditions. |
| Pressure absolute                | The absolute pressure influences the calculation of flow speed, volume flow, mass flow and flue gas dew point. The factory setting is 980mbar. To achieve a higher accuracy, the values can be adjusted to the actual ambient conditions.  
  If a CO$_2$-(IR) module is installed, the absolute pressure value measured there will automatically be used. |
| Barometric pressure              | The input of the barometric pressure and the height above sea level is only required when no absolute pressure is available (no CO$_2$ IR module present).  
  The barometric pressure influences the calculation of flow speed, volume flow, mass flow and flue gas dew point. To achieve a higher accuracy, the values can be adjusted to the actual ambient conditions.  
  This is 1013mbar as an annual average, regardless of the altitude. Depending on the current weather, this pressure can fluctuate by ±20mbar around the annual average. |
| Altitude                         | The height above sea level influences the calculation of flow speed, volume flow, mass flow and flue gas dew point. To achieve a higher accuracy, the value can be adjusted to the actual ambient conditions. |
Dewpoint

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dewpoint</td>
<td>The parameter &quot;Dewpoint&quot; (combustion air dewpoint) influences the calculation of $q_A$ (flue gas loss) and flue gas dew point. The factory setting for the dewpoint is 1.5°C. To achieve a higher accuracy, the values can be adjusted to the actual ambient conditions.</td>
</tr>
</tbody>
</table>

4. Finalise the entry: [Finished].

Other location options:

> [Options] → Edit location: Make changes to an existing location.
> [Options] → Copy location: Make a copy of an existing location in the same folder.
> [Options] → Delete location: Delete an existing location.

Create a new folder:

1. [Options] → New Folder → [OK].
2. Enter values or make settings.
3. Finalise the entry: [Finished].

Other folder options:

- Edit Folder: Make changes to an existing folder.
- Copy Folder: Make a copy of an existing folder.
- Delete Folder: Delete an existing folder, including the locations created therein.
- Delete All Folders: Delete all existing folders, including the locations created therein.

4 Using the product

4.1. Performing settings

4.1.1. Assigning the right hand function key

The right function key can have a function from the Options menu assigned to it. The menu Options is accessed via the left function key and is available in many different menus. This assignment is only valid for the currently opened menu / the opened function.
4.1.2. **Instrument settings**

4.1.2.1. **Measurement view**

(only available via Meas. Box tab)

The parameters / units and the display representation (number of readings displayed per display page) can be set.

The settings are only valid for the currently chosen combination of application and measurement type, which is indicated by the symbol (application) and the text (measurement type) in the info field.

<table>
<thead>
<tr>
<th>Display</th>
<th>Measurement parameter</th>
</tr>
</thead>
<tbody>
<tr>
<td>FT</td>
<td>Flue gas temperature</td>
</tr>
<tr>
<td>AT</td>
<td>Combustion air temperature</td>
</tr>
<tr>
<td>HCT</td>
<td>Heat carrier temperature</td>
</tr>
<tr>
<td>Δp</td>
<td>Differential pressure</td>
</tr>
<tr>
<td>Δp1</td>
<td>Differential pressure 1 (flue gas + m/s)</td>
</tr>
<tr>
<td>Δp2</td>
<td>Differential pressure 2 (flue gas + ΔP)</td>
</tr>
<tr>
<td>Draught</td>
<td>Flue draught</td>
</tr>
<tr>
<td>Pabs</td>
<td>Absolute pressure</td>
</tr>
<tr>
<td>Pump</td>
<td>Pumping capacity</td>
</tr>
<tr>
<td>O2</td>
<td>Oxygen</td>
</tr>
<tr>
<td>O2ref</td>
<td>Oxygen reference</td>
</tr>
<tr>
<td>CO2</td>
<td>Carbon dioxide</td>
</tr>
<tr>
<td>CO2max</td>
<td>maximal carbon dioxide content</td>
</tr>
<tr>
<td>Effn</td>
<td>Efficiency</td>
</tr>
<tr>
<td>Display</td>
<td>Measurement parameter</td>
</tr>
<tr>
<td>-----------------</td>
<td>---------------------------------------------------------------------</td>
</tr>
<tr>
<td>Effg</td>
<td>Efficiency under due consideration of the heat value range</td>
</tr>
<tr>
<td>CO</td>
<td>Carbon monoxide</td>
</tr>
<tr>
<td>uCO</td>
<td>Carbon monoxide undiluted</td>
</tr>
<tr>
<td>AmbCO</td>
<td>Ambient carbon monoxide</td>
</tr>
<tr>
<td>NO</td>
<td>Nitrogen monoxide</td>
</tr>
<tr>
<td>NO2</td>
<td>Nitrogen dioxide</td>
</tr>
<tr>
<td>NOx</td>
<td>Nitrogen oxide</td>
</tr>
<tr>
<td>SO2</td>
<td>Sulphur dioxide</td>
</tr>
<tr>
<td>H2S</td>
<td>Hydrogen sulphide</td>
</tr>
<tr>
<td>HC</td>
<td>Hydrocarbon</td>
</tr>
<tr>
<td>H2</td>
<td>Hydrogen</td>
</tr>
<tr>
<td>λ</td>
<td>Air ratio</td>
</tr>
<tr>
<td>Smoke numberØ</td>
<td>Mean smoke number</td>
</tr>
<tr>
<td>Oil deposits</td>
<td>Oil deposits yes/no</td>
</tr>
<tr>
<td>Ratio</td>
<td>Poison index</td>
</tr>
<tr>
<td>Vel</td>
<td>Flow velocity</td>
</tr>
<tr>
<td>Volume flow</td>
<td>Volume flow</td>
</tr>
<tr>
<td>Dew Pt</td>
<td>Flue gas dew point temperature</td>
</tr>
<tr>
<td>MCO</td>
<td>Mass flow CO</td>
</tr>
<tr>
<td>MNOx</td>
<td>Mass flow NOx</td>
</tr>
<tr>
<td>MSO2</td>
<td>Mass flow SO2</td>
</tr>
<tr>
<td>MH2S</td>
<td>Mass flow H2S</td>
</tr>
<tr>
<td>CO2IR</td>
<td>Carbon dioxide IR active</td>
</tr>
<tr>
<td>MCO2IR</td>
<td>Mass flow CO₂-IR</td>
</tr>
<tr>
<td>AmCO2</td>
<td>Ambient carbon dioxide</td>
</tr>
<tr>
<td>%rH ambient</td>
<td>Humidity measuring value external sensor</td>
</tr>
<tr>
<td>UI ext</td>
<td>External voltage</td>
</tr>
<tr>
<td>ltemp</td>
<td>Instrument temperature</td>
</tr>
</tbody>
</table>

Calling up the function:

4 Using the product

Change parameter / unit in a line:
1. Select the line: [▲], [▼] → [Change]
2. Select the parameter: [▲], [▼] → [OK]
3. Select the unit: [▲], [▼] → [OK]
4. Save changes: [OK]

Options:
> [Options] → Number of lines: Change the number of measuring values per display page.
> [Options] → Blank line: Insert the empty line before the selected line.
> [Options] → Delete line: Delete the selected line.
> [Options] → Factory setting: Reset the readings display to factory setting.

4.1.2.2. Date / time
This function is available in both the meas. box and the Control Unit. Changes are accepted for the Control unit and for the meas. box.
Date, time mode and time can be set.
Calling up the function:
> [ ] → Instrument Settings → [OK] → Date/Time → [OK]

Set date/time
1. Select parameter: [◄], [▲], [▼] → [Edit].
2. Set parameter: [▲], [▼] and partly [◄], [►] → [OK].
3. Save changes: [Save].

4.1.3. Programs
Five flue gas measuring programs can be set, saved and executed.
The Trigger function (trigger signal as start/stop criterion) is only available for devices with the trigger input option.

Instrument settings cannot be changed if a program is active or running.
The program Flue Gas (before + after cat) checks whether the meas. box is equipped with a fresh air valve. If not, a measuring program with normal flue gas measurement will be added, instead of the program Flue Gas (before + after cat). A program Flue Gas (before + after cat) without fresh air valve does not show any sensible measuring results.

Calling up the function:
>
Programs → [OK].

Activating / deactivating a program:
> Select the program: [▲], [▼] → [Enable] or [Disable].
- When activating a program: The program is activated and the measurement type matching the program is opened.

Editing the measuring program:
Adjustable parameters:

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>Measurement program</td>
<td>Edit program name</td>
</tr>
<tr>
<td>Measurement type</td>
<td>Select flue gas menu:</td>
</tr>
<tr>
<td></td>
<td>• Flue gas</td>
</tr>
<tr>
<td></td>
<td>• Flue gas + m/s</td>
</tr>
<tr>
<td></td>
<td>• Flue gas ΔP</td>
</tr>
<tr>
<td></td>
<td>• Flue gas (before and after catalyst)</td>
</tr>
<tr>
<td></td>
<td>• Solid fuel</td>
</tr>
<tr>
<td>Reading per mean value</td>
<td>With mean value Yes only mean values will be saved.</td>
</tr>
</tbody>
</table>
### Parameter | Function
--- | ---
**Start** | Determine the start criterion
- The measuring program is started at any time (the function key automatically changes to the stop function).
- Time
  - Start of measurement at a pre-programmed time.
- External signal
  - Trigger signal to control the start of measuring programs.
**Stop** | Determining the stop criterion
- The measuring program is stopped at any time (the function key automatically changes to the start function)
- Time
  - The recording of readings stops at a desired time.
- External signal
  - Trigger signal to control the stop of measuring programs.
- Duration
  - Setting cycles to save readings.
- Memory full
  - Saving readings ends when the memory is full.
**Gas time** | Selection of gas time cycle
**Rinse time** | Enter the rinse time.
- \[\text{The measurement program always begins with a rinse phase (duration: 6min).}
\]
- Measuring phases (gas time) and rinsing phases (rinsing time) alternate according to the programmed values.
**Meas. rate** | The meas. rate is the saving cycle for mean values
- It is programmed in units of seconds, minutes, whereby the smallest possible meas. rate depends on the number and type of connected probes.
1. Select the program: [▲], [▼] → [OK].
2. Press [Change].
3. Press [Change].
4. Edit program name: [▲], [▼], [◄], [►].
5. Confirm the entry: [OK].
6. Repeat steps 4 and 5 as required.
7. Press [Next].
8. Perform steps 4 and 7 for further criteria accordingly.
9. Press [Finished].

4.2. Measuring

4.2.1. Preparing for measurement

The combustion air temperature (VT) is continuously measured by the temperature sensor installed in the meas. box. The fresh air required for the zeroing phase is drawn in through the exhaust if no fresh air valve (option) is installed and through the valve inlet if a fresh air valve is installed. The flue gas probe can thus already be inside the flue gas channel before or during the zeroing phase.

Before switching on
> Check whether:
  • All system components are properly connected.
  • All required probes / sensors are connected.
  • The power supply of all system components is guaranteed.

During then zeroing phase
During the zeroing phase the sensors of the flue gas analyser are zeroed. The zero point and the drift of the sensors is checked. The O2 value is set to 21% O2.
> Make sure that the ambient air is free of interfering gases (e.g. CO, NO) during zeroing!

Before the measurement
> Set the fuel for the furnace system to be measured.
> Assign the required measurement parameters and units to a display field in the measurement view.
4.2.2. Applications

You can choose from fixed saved and a user defined application (application defined on the basis of the measuring object). The memory contains suitable device settings for the meas. box and typical fuels and calculations for these applications. These quickly provides you with optimized device configurations for the respective measuring task and the device will automatically inform you about important application specific peculiarities (information in the display).

Calling up the function:

>  

Press the function key Options to open configuration menus.

1. Selecting an application: [ ], [ ] → [OK].
2. Selecting fuel: [ ], [ ] → [OK].
3. Choose measurement type: [ ], [ ] → [OK].