Dear Testo Customer

Congratulations for choosing a Testo product. We hope that you will enjoy many years of using the product and that it will help you in your work.

If problems should occur which you cannot rectify yourself, please consult our service department or your dealer. We will endeavour to provide fast and competent assistance to save you long periods out of operation.
General information

This Instruction manual contains important information about the features and use of the product. Please read this document through carefully and familiarise yourself with the operation of the product before putting it to use. Keep the Instruction manual to hand so that you can refer to it when necessary.

Pictograms

This product could be dangerous if operated incorrectly. Information that requires particular attention is identified in this Instruction manual by pictograms:

Warnings are identified by means of a warning triangle. The relevant signal word! indicates the degree of risk:

\[ \begin{align*}
\text{Warning!} & \text{ means: Serious physical injury could occur if you do not take the precautionary measures indicated.} \\
\text{Caution!} & \text{ means: Slight physical injury or material damage could occur if you do not take the precautionary measures indicated.}
\end{align*} \]

Pay particular attention to warnings and take the precautionary measures indicated in order to avoid danger.

\[ \begin{align*}
\text{! Notes on special cases and peculiarities in the handling of the product are indicated by an exclamation mark.}
\end{align*} \]

Standards/Approvals

According to the conformity certificate, this product fulfills all 2014/30/EU guidelines.
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1. Basic safety information

⚠️ Avoid electrical hazards:
- Never take measurements with the instrument and its probes on or near live components unless the instrument is expressly approved for current and voltage measurements.

⚠️ Protect the instrument:
- Never store the unit together with solvents (e.g. acetone).

⚠️ Preserving product safety/warranty entitlement:
- Operate the instrument only within the parameters specified in the Technical data.
- Handle the instrument appropriately and according to its intended purpose.
- Never apply force!
- Temperature data on sensors/probes refer only to the measurement range of the sensors. Do not subject handles and lines to temperatures greater than 70°C if they are not expressly approved for higher temperatures.
- Open the instrument for maintenance and repair purposes only if specifically described in the Instruction Manual.
- Maintenance work should only be carried out if described in the Instruction Manual. Please adhere to the steps described. For safety reasons, please only use spare parts from Testo.
  Any additional work should only be carried out by authorised trained personnel. Otherwise Testo does not accept responsibility for the functioning of the instrument following maintenance and for the validity of approvals.

♻️ Dispose of carefully:
- Once its service life has come to an end, return the instrument to us and we will dispose of it.
2. Intended use

The instrument is intended for use in the following applications:
The testo 6740 instrument is a pressure dew point transmitter for measuring trace humidity. It is used in the following areas:
- Monitoring trace humidity in compressed air systems
- Controlling and monitoring (compressed air) driers.
- Monitoring humidity and temperature in medical compressed air or granulate driers.

Application in hazardous areas is not allowed!

Warning!
3. Product description

3.1 System components

- **G½, without display**
  - Article number: 0555.6741

- **G½, with display**
  - Article number: 0555.6743

- **NPT¼”, without display**
  - Article number: 0555.6742

- **NPT¼”, with display**
  - Article number: 0555.6744

Standard plug, 4 to 20mA (included with all instruments)

Accessories:
- 0554.3302 plug (4 to 20mA, 2 switch contacts, 2 LEDs)

To PLC/ control/ analysis unit

---

3.2 Operating elements

The instruments with the article numbers 0555.6741 and 0555.6742 do not have any additional operating elements.

The instruments with the article numbers 0555.6743 and 0555.6744 have a keypad and a display to input and read off settings (See 5. Menu guide, p. 15).
3.3 Settings

The parameters in the instrument are assigned the following values in the factory (default values):

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Pressure dew point</th>
<th>Atmospheric dew point</th>
<th>Relative humidity</th>
<th>Temperature</th>
<th>Absolute humidity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unit</td>
<td>°Ctp</td>
<td>°Ftp</td>
<td>°CIA</td>
<td>°FtA</td>
<td>%rh</td>
</tr>
<tr>
<td>4mA</td>
<td>-60</td>
<td>-75</td>
<td>-60</td>
<td>-75</td>
<td>0</td>
</tr>
<tr>
<td>20mA</td>
<td>30</td>
<td>85</td>
<td>30</td>
<td>85</td>
<td>100</td>
</tr>
<tr>
<td>LS</td>
<td>4</td>
<td>40</td>
<td>4</td>
<td>40</td>
<td>30</td>
</tr>
<tr>
<td>US</td>
<td>12</td>
<td>55</td>
<td>12</td>
<td>55</td>
<td>50</td>
</tr>
<tr>
<td>Hyst</td>
<td>2</td>
<td>2</td>
<td>2</td>
<td>2</td>
<td>2</td>
</tr>
</tbody>
</table>

1 With dew point temperatures <0°Ctp / <0°CIA / <32°Ftp / <32°FtA the frostpoint temperature (dewpoint upon ice) is displayed.

² Display is shown to the power of ten: 30E3 (corresponds to 30 x 10³ = 30 x 1000 = 30000)

3.4 Current output intervals

![Diagram of current output intervals]
4. Initial operation

4.1 Mechanical assembly

We recommend you wrap the thread of the process connection in sealing tape (e.g. PTFE) or place it in a copper gasket (inner diameter: 21mm).

- Force should only be applied to the Allen screw 1.

There are 3 different options for assembly depending on the application:

<table>
<thead>
<tr>
<th>Assembly</th>
<th>Application</th>
</tr>
</thead>
</table>
| Without measurement chamber and cooling coil | - Process temperatures 0 to 50°C  
- It is possible to attach sensor directly in process  
- No quick assembly/dismantling of testo 6740 required and flow on sensor is sufficient (1l/min) |
| With measurement chamber        | - Process temperatures 0 to 50°C  
- Fast assembly/dismantling of testo 6740 required and/or flow on sensor is insufficient (1l/min) |
| With measurement chamber and cooling coil | - Process temperatures 50 to 200°C                                      |

**Warning**

- Compressed air!  
- Risk of injury!  
- Depressurise pipe sections (e.g. compressor off or use bypass) and aerate before opening.

1. Screw process connection (G½ or NPT½") into the matching thread.

The housing can be rotated by 350°. Do not use force when aligning.

2. Set up housing so that the display can be easily read. Tighten grub screw 1.

3. Complete aeration of pipe section and apply pressure to pipe section.
4. Initial operation
4.1 Mechanical assembly

**With measurement chamber (max. 15bar)**
1. Check the measuring chamber for soiling and, if necessary, blow it out before use.
2. Screw in process connection (G½) of the testo 6741 / 6743 transmitter in measurement chamber thread.
3. Snap push-in quick connection of measurement chamber in standard socket of compressed air line.

**With measurement chamber and cooling coil (max. 15bar)**
1. Check the measuring chamber and cooling section for soiling and blow out if necessary before use. Maschinelle Übersetzung
2. Screw in process connection (G½) of testo 6741 / 6743 transmitter into thread of measurement chamber.
3. Snap push-in quick connection of measurement chamber in push-in quick connection of the cooling coil.
4. Snap second push-in quick connection of the cooling coil into the standard socket of the compressed air line.
4.2 Electric connection

**Standard plug**

We recommend using a 2-core cable with a tight braided shield and a wire cross-section of 0.2 to 0.5 mm², such as the enclosed snap ferrite 0204 0201 at a distance of 5 cm from the device plug around the cable (for cable cross-section 4.5 - 6.0 mm).

1. Loosen and remove (1) screw at the back of the plug and remove plug from transmitter (2).

2. Remove plug socket from the plug housing. To do this apply a small screwdriver to the point marked with “lift” and press out carefully (3).

3. Screw on the cable positioning device (4) and guide the cables through the plug housing (5).

4. Connect cable ends to the screw terminals of the plug socket (6):

<table>
<thead>
<tr>
<th>Plug socket terminals</th>
</tr>
</thead>
<tbody>
<tr>
<td>1: + (4 to 20mA), power: 12...30VDC</td>
</tr>
<tr>
<td>2: - (4 to 20mA)</td>
</tr>
<tr>
<td>3: Not assigned</td>
</tr>
<tr>
<td>4: Measuring earth (cable screen)</td>
</tr>
</tbody>
</table>

5. Insert plug socket into plug housing again until it snaps into place (7) and screw on cable fixing unit.

6. Attach plug to transmitter (8) and secure with screw (9).
4. Initial operation
4.2 Electric connection

0554.3302 plug (with 2 switch outputs)

We recommend an 8 wire cable with a tightly braided screen, wire cross-section 0.2 to 0.8mm².

1 Loosen and remove screw (1) at the back of the plug and remove plug from transmitter (2).
2 Tilt the cover of the plug housing at an angle and remove (3).
3 Remove plug socket from the front and the relay board from the back out of the plug housing.
4 Screw on cable positioning device (4) and guide cables through the plug housing.
5 Connect cable ends to the screw terminals of the relay board or the plug socket (5):

The supply lines need to be galvanically connected, so connect either A - A or B - B!
4. Initial operation

4.3 Analog output / Limit signal outputs

6. Push plug socket and plug board into the plug housing (pay attention to alignment) and close lid.

7. Screw on cable positioning device.

8. Attach plug to transmitter (6) and screw into place (7).

4.3 Analog output / Limit signal outputs

Standard plug/ 0554.3302 plug

Both plug variations have a 4 to 20mA analog output available in two-wire technology.

<table>
<thead>
<tr>
<th>Power</th>
<th>Standard plug: U = 12 to 30V DC</th>
<th>0554.3302 plug: U = 20 to 28VDC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. load R_L (external load):</td>
<td>U</td>
<td>Standard plug/ 0554.3302 plug</td>
</tr>
<tr>
<td></td>
<td>0554.3302</td>
<td></td>
</tr>
<tr>
<td>12V</td>
<td>100 Ohm</td>
<td>-</td>
</tr>
<tr>
<td>24V</td>
<td>650 Ohm</td>
<td>650 Ohm</td>
</tr>
<tr>
<td>30V</td>
<td>950 Ohm</td>
<td>-</td>
</tr>
</tbody>
</table>

x,y connection:

- x Terminal 1
- y Terminal 2
4. Initial operation
4.3 Analog output / Limit signal outputs

Limit signal outputs with 0554.3302 plug
Two floating contacts (NO contact) are available.

LS = On
LS = Off
US = On
US = Off
Switch contact closed
Switch contact open
Restfeuchte (z. B. als Drucktaupunkt, °C td)

Definition Lower Switch (LS),
default setting: 4 °C td
Switching point LS + HYST,
default setting: 6 °C td

Definition Upper Switch (US),
default setting: 12 °C td
Switching point US + HYST,
default setting: 14 °C td

Switching point lower alarm = LS + HYST = 8 °C td
Switching point upper alarm = US + HYST = 12 °C td

Default settings for other parameters (ppm, %RH, ... ) See 3.3 Settings, p.8

Example:
- The lower alarm shall be switched at +8 °C td
- The higher alarm shall be switched at +12 °C td

Set these values
- LS = 6 °C td
- US = 10 °C td
- Hyst = 2 °Ctd

- Switching point lower alarm = LS + Hyst = 8 °C td
- Switching point upper alarm = US + Hyst = 12 °C td

Max. circuit: 30V DC / 0.5A
5. Menu guide (0555.6743 / 0555.6744 only)

Display mode 1, 2, 10, 12
Reading and unit alternately / Reading continuously (see 3)

Set unit (Unit)
Pressure dew point °Ctd / °Ftd, atm. dew point °CtA / °FtA, rel. humidity %rF / %Hr / %rh, absolute humidity mg/m³ (display: abs) °C / °F, temperature

Select with ↑

Set 4mA value (S-Lo) 2
Define lower limit of scale 6

▲ = +1
▼ = Next digit

Set 20mA (S-Hi) 2
Define upper limit of scale 6

▲ = +1
▼ = Next digit

Return to Unit

Test analog output (AtES)
-- = No signal
4 = 4mA
12 = 12mA
20 = 20mA

Select using ↑
Activate using ◀

Set absolute pressure in bar (PrES) 5
▲ = +1
▼ = Next digit

Set code (UCod) 7
▲ = +1
▼ = Next digit

Signs and symbols:
Press button briefly.
Keep button pressed for 2s.
Change menu using button specified.
Save input using SET and change menu or change menu using SET without saving input.
5. Menu guide

Notes:
1. If there are breaks in the input, the system returns automatically to the display mode after approx. 1min.
2. In the case of the units ppm and Abs (mg/m3), values are displayed/entered to the power of ten. Examples: 15E1 corresponds to 15 x 10 = 150, 02E2 corresponds to 2 x 100 = 200, 21E3 corresponds to 21 x 1000 = 21000
3. Keep button pressed (1s / 3s / 5s / 10s, corresponding to setting in (1), default setting: 5s).
4. Only with deactivated code (can be set in Prog - UCod menu).
5. Absolute pressure (can be set in Prog - Pres menu) is included in the calculation of the ppm value and atmospheric dew point (°CtA / °FtA).
6. For negative values: select “-” at left digit position.
7. To deactivate codes: Enter 0000. Important: Note down the code at a suitable point, operation is impossible without a valid code.
8. Can only be used together with the 0554.3302 plug.
9. Menu is only available if one of the following units is set: °Ctd, °Ftd, %rF, %Hr or %rh (can be set in Unit menu). Also see 6. Adjustment on site, p. 18.
10. The displayed reading flashes if the scaling limits are exceeded (can be set in Menu UNIT - S-Lo or S-Hi).
12. Display blinks if actual values are below 4mA setting or above 20mA setting.
6. Adjustment on site

One point adjustment by inputting one reference value

Using one point adjustment, you can enter a reference value for a working point (e.g. -40°C td) specified by you. In this way you will achieve a minimum target/actual deviation from this working point.

A dew point mirror is ideal as a reference measuring instrument.

! The Adj menu in which the reference value is entered is only available if one of the following units is set: °Ctd, °Ftd, %rF, %Hr or %rh (See 5. Menu guide, p. 16, Unit menu, Setting unit).

Reference value input

Optimum precision is achieved at reference value -40 °C td. In case low dewpoints (<-25 °C td) are relevant, it is suggested to avoid reference values >-30 °C td (else loss of precision).

1 Expose reference measuring instrument and testo 6740 to identical, constant conditions and await adjustment time.

2 Measure reference value and compare with testo 6740 reading.

3 If there are deviations in the values, enter reference value in Adj menu.
7. Care and Maintenance

Filter, measurement chamber, cooling coil
If process conditions are oily or dusty, the stainless steel sintered filter should be cleaned and also the measurement chamber and cooling coil should be cleaned if used.

- Unscrew/remove filter, measurement chamber and cooling coil, purge with compressed air or place in an ultrasonic bath.

Sensor cleaning
During cleaning, avoid touching the sensor at all costs.
Do not clean the sensor mechanically, as this can damage the cover electrode.

- Screw off filter cover.
- Carefully rinse the sensor with isopropyl alcohol and/or distilled water.
- Allow the sensor to dry completely
# 8. Troubleshooting

<table>
<thead>
<tr>
<th>Fault</th>
<th>Possible causes</th>
<th>Remedy</th>
</tr>
</thead>
<tbody>
<tr>
<td>Analog output values too low/too high</td>
<td>- Incorrect scaling or unit</td>
<td>▶ Change scaling or unit in Unit menu</td>
</tr>
<tr>
<td>No signal</td>
<td>- Connection interrupted or</td>
<td>▶ Check cables</td>
</tr>
<tr>
<td></td>
<td>- Supply voltage too low</td>
<td></td>
</tr>
<tr>
<td></td>
<td>- Polarity incorrect</td>
<td></td>
</tr>
<tr>
<td>Signal &gt;21mA</td>
<td>- Sensor defect (broken)</td>
<td>Sensor must be replaced. ▶</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Contact your local distributor or Testo’s Customer Service.</td>
</tr>
<tr>
<td>Signal &lt;4mA</td>
<td>- Sensor corroded</td>
<td>Sensor must be replaced. ▶</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Contact your local distributor or Testo’s Customer Service.</td>
</tr>
<tr>
<td>Display off</td>
<td>- No signal from sensor</td>
<td>▶ Contact your local distributor or Testo’s Customer Service.</td>
</tr>
<tr>
<td>Displayed reading flashes</td>
<td>- Scaling limits exceeded</td>
<td>▶ Change scaling limits in Unit - S-Lo or S-Hi Menu</td>
</tr>
</tbody>
</table>

If the fault cannot be repaired by following the suggestions given in the above table, please contact your local distributor or Testo’s Customer service department. For contact data, see back of this document or web page www.testo.com/service-contact.
9. Technical data

9.1 Measurement ranges and accuracies

<table>
<thead>
<tr>
<th>Type of measurement</th>
<th>Measurement range</th>
<th>Accuracy</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pressure dew point</td>
<td>-45 to +30 °Ctd</td>
<td>±1 K at ±0 °Ctd</td>
</tr>
<tr>
<td>(trace humidity)</td>
<td></td>
<td>±3 K at -20 °Ctd</td>
</tr>
<tr>
<td></td>
<td></td>
<td>±4 K at -40 °Ctd</td>
</tr>
<tr>
<td></td>
<td>(at 25 °C)</td>
<td></td>
</tr>
<tr>
<td>atm. dew point</td>
<td>-70 to -15 °C td at 30 bar$_{rel}$</td>
<td>cf. pressure dew point temperature</td>
</tr>
<tr>
<td></td>
<td>-54 to +10 °C td at 3 bar$_{rel}$</td>
<td></td>
</tr>
<tr>
<td></td>
<td>-45 to +30 °C td at 0 bar$_{rel}$</td>
<td></td>
</tr>
<tr>
<td>Temperature</td>
<td>±0 to +50°C</td>
<td>±0.5 K</td>
</tr>
</tbody>
</table>

9.2 Additional instrument data

<table>
<thead>
<tr>
<th>Characteristic</th>
<th>Values</th>
</tr>
</thead>
<tbody>
<tr>
<td>Supply voltage</td>
<td>24 VDC (standard plug: 12 to 30 VDC allowed, 0554.3302 plug: 20 to 28 VDC allowed)</td>
</tr>
<tr>
<td>Max. load</td>
<td>12 V: max. 100 Ohm, 24 V: 650 Ohm, 30 V: 950 Ohm</td>
</tr>
<tr>
<td>Ambient temperature</td>
<td>-20 to +70 °C (process temperature 0 to +50 °C)</td>
</tr>
<tr>
<td>Storage/transport temperature</td>
<td>-40 to +80 °C</td>
</tr>
<tr>
<td>Protection class</td>
<td>IP 65 (with plug attached and cable connected)</td>
</tr>
<tr>
<td>Rotatability (display alignment)</td>
<td>350°</td>
</tr>
<tr>
<td>Humidity sensor</td>
<td>Testo humidity sensor with logged trace humidity-adjustment at -40 °Ctp / 6 bar</td>
</tr>
<tr>
<td>Temperature sensor</td>
<td>NTC</td>
</tr>
<tr>
<td>Sensor protection</td>
<td>Stainless steel sintered cap</td>
</tr>
<tr>
<td>Pressure resistance</td>
<td>-1 bar$<em>{rel}$ to +50 bar$</em>{abs}$ Measurement chamber 0554.3303: max. 15 bar$_{abs}$</td>
</tr>
<tr>
<td>Dimensions</td>
<td>199.5 x 37 x 37 (with standard plug), 203.5 x 37 x 37 (with 0554.3302 plug)</td>
</tr>
<tr>
<td>Warranty</td>
<td>2 years</td>
</tr>
<tr>
<td>Analog output</td>
<td></td>
</tr>
<tr>
<td>Signal</td>
<td>4 to 20mA, two-wire technology</td>
</tr>
<tr>
<td>Scaling</td>
<td>Standard: 4 to 20 mA = -60 to +30 °Ctd, with freely scalable display</td>
</tr>
<tr>
<td>Output parameters</td>
<td>°Ctp, °Ftp, °CJA, °FA, %RH, ppm, mg/m$^3$, °C, °F</td>
</tr>
<tr>
<td>Resolution</td>
<td>12 bit</td>
</tr>
<tr>
<td>Accuracy</td>
<td>±40µA</td>
</tr>
<tr>
<td>Limit value outputs</td>
<td>(optional, only with 0554.3302 plug)</td>
</tr>
<tr>
<td>Contacts</td>
<td>2 NO contacts, potential-free, max. circuit 30 V / 0.5 A</td>
</tr>
<tr>
<td>Lower switching point (LS + HYST)</td>
<td>+6°Ctd , with display freely programmable</td>
</tr>
<tr>
<td>Upper switching point (US + HYST)</td>
<td>+12°Ctd , with display freely programmable</td>
</tr>
</tbody>
</table>
9.3 Uncertainty pressure dewpoint temperature

Uncertainty of the measured pressure dewpoint temperature dependent on the process temperature.

Pressure dewpoints < 45°C: Tendential monitoring only. The testo 6740 should only be used at working points above this pressure dewpoint temperature.
### 10. Accessories / Spare parts

<table>
<thead>
<tr>
<th>Name</th>
<th>Part no.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Basic instruments (incl. plug for access line)</td>
<td></td>
</tr>
<tr>
<td>with process connection G1/2, without display</td>
<td>0555 6741</td>
</tr>
<tr>
<td>with process connection NPT1/2&quot;, without display</td>
<td>0555 6742</td>
</tr>
<tr>
<td>with process connection G1/2, with display</td>
<td>0555 6743</td>
</tr>
<tr>
<td>with process connection NPT1/2&quot;, with display</td>
<td>0555 6744</td>
</tr>
<tr>
<td>Accessories</td>
<td></td>
</tr>
<tr>
<td>Cable connection plug for power/analog output 4 to 20 mA, with 2 floating switch contacts and 2 LEDs (limit signal output, alarm output)</td>
<td>0554 3302</td>
</tr>
<tr>
<td>Measurement chamber for optimum flow on humidity sensor, max. 15 bar, for thread G½</td>
<td>0554 3303</td>
</tr>
<tr>
<td>Cooling coil for process temperatures above 50 °C (up to 200 °C)</td>
<td>0554 3304</td>
</tr>
<tr>
<td>ISO calibration certificate for pressure dew point (-40° to 0° Ctp at 6 bar), free choice of points</td>
<td>0520 0116</td>
</tr>
<tr>
<td>ISO calibration certificate for pressure dew point at -10° Ctp and -40° Ctp</td>
<td>0520 0136</td>
</tr>
<tr>
<td>Power unit (desk-top unit), 100 to 240VAC / 24VDC (350 mA)</td>
<td>0554 1748</td>
</tr>
<tr>
<td>Power unit (DIN rail mounting), 100 to 240VAC / 24VDC (2.5 A)</td>
<td>0554 1749</td>
</tr>
</tbody>
</table>
testo SE & Co. KGaA
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Testo-Straße 1, 79853 Lenzkirch
Telefon: (07653) 681-0
Fax: (07653) 681-100
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