



Testo 350-S Control Unit in combination with
Testo 350-S/-XL Flue Gas Analyzer

Instruction manual

en



General notes

Please read this documentation through carefully and familiarise yourself with the operation of the product before putting it to use. Keep this document to hand so that you can refer to it when necessary.

This document describes the country-specific **GB** version of the testo 350-S measuring system, comprising testo 350-S control unit and testo 350-S flue gas analyzer.

Some functions that are available as an option with the testo 350-S flue gas analyzer are standard in the testo 350-XL. The functionality and handling of both flue gas analysers in combination with the testo 350-S control unit are the same. This means that the functions and operations described here also apply for a testo 350-S control unit in combination with a testo 350-XL flue gas analyzer.

Identification

Symbol	Meaning	Comments
 Warning!	Warning advice: Warning! Serious physical injury could be caused if the specified precautionary measures are not taken.	Read the warning advice carefully and take the specified precautionary measures!
 Caution!	Warning advice: Caution! Slight physical injury or damage to equipment could occur if the specified precautionary measures are not taken.	Read the warning advice carefully and take the specified precautionary measures!
	Important.	Please pay particular attention.
Text	Text appears on the instrument display	-
	Key	Press the key.
	Function key with the function Print .	Press function key.
 → xyz	Short form for operating steps.	See <i>Short form</i> , p. 3.

Short form

This document uses a short form for describing operating steps (e. g. calling up a function).

Example: Calling up the **Diagnostic** function

Short form:

1  → **Device** → .

(1) (2) (3)

2 **Diagnostic** → .

(4) (5)

Steps required:

1 Open Main menu: .

2 Select menu item **Device**: , .

3 Confirm selection: .

4 Select function **Diagnostic**: , .

5 Confirm selection: .



Content

A.	Safety instructions	7
B.	Intended purpose	9
C.	Product description	10
C.1	Control Unit	10
C.1.1	Control unit overview	10
C.1.2	Keypad	11
C.1.3	Display	11
C.1.4	Control unit connections/interfaces	14
C.1.5	Control unit power supply	14
C.2	Flue gas analyzer	15
C.2.1	Flue gas analyzer overview	15
C.2.2	LED status display	16
C.2.3	Flue gas analyzer connections/interfaces	16
C.2.4	Flue gas analyzer power supply	17
C.2.5	Functions/instrument options	17
C.3	Flue gas probe	17
D.	Commissioning	18
E.	Operation	19
E.1	Mains unit, batteries/rechargeable batteries	19
E.1.1	Changing batteries	19
E.1.2	Charging batteries	20
E.1.3	Mains operation	21
E.1.4	Direct voltage input	21
E.2	Probes/sensors	22
E.2.1	Connecting probes/sensors	22
E.2.2	Using the flue gas probe	22
E.3	Basic operating steps	23
E.3.1	Connecting system components	23
E.3.2	Switching the measuring system on	24
E.3.3	Calling up a function	25
E.3.4	Assigning function keys	26
E.3.5	Entering values /names	27
E.3.6	Printing data	28
E.3.7	Saving data	28
E.3.8	Switching the measuring system off	28

E.4	Setting the measuring system up	29
E.4.1	Setting the language	29
E.4.2	Setting the date/time	29
E.4.3	Setting fuel	29
E.4.4	Editing display	30
E.4.5	Setting locations	31
E.4.6	Changing the instrument name	32
E.4.7	Setting up printer	32
E.5	Regular care	33
E.5.1	Condensate trap/ Condensate container	33
E.5.2	Checking/replacing the particle filter	34
E.5.3	Checking for system leaks	34
F.	Main menu	35
F.1	Memory	35
F.1.1	Read out	35
F.1.2	Program	35
F.1.3	Deleting memory	37
F.1.4	Free memory?	37
F.2	Sensors	37
F.2.1	Recal.	37
F.2.2	Printing sensor data	40
F.2.3	Sensor status	40
F.3	Input	40
F.3.1	Spot number/HCT	40
F.3.2	Fuel	41
F.3.3	O2ref/CO2max	41
F.3.4	Parameter	41
F.3.5	Dilution	42
F.3.6	Dew point/ambient air	42
F.4	Device	43
F.4.1	Change date	43
F.4.2	View	43
F.4.3	Printer	43
F.4.4	Diagnostic	44
F.4.5	Configuration	44
F.4.6	Password	44
F.5	Service	45
F.5.1	Operation values	45
F.5.2	Switch-off	45
F.5.3	Address	45
F.5.4	Device data	45
F.5.5	Language	46
F.5.6	Bus Address	46



G. Measuring	47
G.1 Preparing measurements	47
G.2 Flue gas measurement	48
G.3 Draught/differential pressure measurement	48
G.4 Velocity measurement	49
G.5 Differential temperature measurement	50
G.6 Measurement program/solid fuel measurement	50
H. Care and maintenance	51
H.1 Cleaning the measuring instrument	51
H.2 Changing/retrofitting measuring cells	51
H.3 Recalibrating measuring cells	52
H.4 Cleaning the flue gas probe	53
H.5 Replacing probe preliminary filter	53
H.6 Replacing thermocouple	53
H.7 Changing the printer paper	54
H.8 Changing batteries/rechargeable batteries	54
H.9 Changing the condensate pump	54
I. Questions and answers	55
J. Technical data	56
J.1 Tests and accreditations	56
J.2 Measuring ranges and accuracies	58
J.3 Other instrument data	60
J.4 Principles of calculation	61
J.4.1 Fuel parameters	61
J.4.2 Calculation formulae	61
J.5 Recommended rinsing times	64
K. Accessories/spare parts	65

A. Safety instructions



Avoid electrical hazards:

- ▶ Never use the measuring instrument and probes to measure on or near live parts!



Protect the measuring instrument:

- ▶ Never store the measuring instrument/measuring cells together with solvents (e.g. acetone). Do not use any desiccants.



For products with **Bluetooth**® (Option)

Changes or modifications, which are not expressly approved by the responsible official body, can lead to a withdrawal of operating permission.

Interference with data transfer can be caused by instruments which transmit on the same ISM band, e.g. microwave ovens, ZigBee

The use of radio connections is not allowed in e.g. aeroplanes and hospitals. For this reason, the following point must be checked before entering:

- ▶ No programs which automatically start at a pre-determined time may be installed (see flue gas analyzer)
- ▶ Switch off instruments (Control Unit and flue gas analyzer.)
- ▶ Disconnect Control Unit and flue gas analyzer from all external voltage supplies. (mains cable, external batteries, ...)
- ▶ All 3 control lamps on the flue gas analyzer must be off.
- ▶ The display of the control unit must be switched off.



Product safety/preserving warranty claims:

- ▶ Operate the measuring instrument only within the parameters specified in the technical data.
- ▶ Handle the measuring instrument properly and according to its intended purpose only.
- ▶ Never apply force!
- ▶ Temperatures given on probes/sensors relate only to the measuring range of the sensors. Do not expose handles and feed lines to any temperatures in excess of 70 °C unless they are expressly permitted for higher temperatures.



8 A. Safety instructions

- ▶ Open the measuring instrument only when this is expressly described in the instruction manual for maintenance purposes.
- ▶ Carry out only the maintenance and repair work that is described in the instruction manual. Follow the prescribed steps exactly. For safety reasons, use only original spare parts from Testo.

Any additional work must only be carried out by authorised personnel. Testo will otherwise refuse to accept responsibility for the proper functioning of the measuring instrument after repair and for the validity of certifications.



Ensure correct disposal:

- ▶ Dispose of defective rechargeable batteries and spent batteries at the provided collection points.
- ▶ Send the measuring instrument directly to us at the end of its useful life. We will ensure that it is disposed of in an environmentally friendly manner.

B. Intended purpose

This chapter describes the areas of application for which the measuring instrument is intended.

The testo 350-S is a portable measuring system for professional flue gas analysis. The measuring system comprises the control unit and the flue gas analyzer (measuring instrument). The testo 350-S was designed for the following tasks/applications:

- Servicing/configuration of industrial combustion plants (process systems, power stations)
- Emissions checking and verification of compliance with emissions guidelines during the servicing/assembly of burners/boilers in the industrial sector
- Measurements on gas turbines/engines of all kinds

The testo 350-S must not be used:

- for continuous measurements
- as a safety (alarm) device

The Bluetooth® option may be operated in the combination Control Unit testo 350-S and flue gas analyzer testo 350-S / -XL only in countries in which Bluetooth® is permitted (see Technical Data).

C. Product description

This chapter provides an overview of the individual components of the product.

C.1 Control Unit

The control unit is used to control, read from and program the flue gas analyzer.

C.1.1 Control unit overview



- ① Printer
- ② Display
- ③ Keypad
- ④ Interfaces: PC (RS232), Testo data bus (data)
- ⑤ Battery compartment (on rear)
- ⑥ Contact strips for connecting to the flue gas analyzer (on rear)
- ⑦ Magnetic holders (on rear)



Strong magnets

Damage to other devices!

- ▶ Keep a safe distance from products which could be damaged by magnetism (e.g. monitors, computers, pacemakers, credit cards).

C.1.2 Keypad

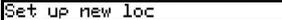
Key	Functions
	Function key (4x): Call up instrument functions or control measurement; the relevant function is shown on the display in the function bar (see <i>Display</i> , section <i>Function bar</i> , below)
	Switch the measuring instrument on/off.
	"Readings" view is open: Open the main menu. "Select function" or "Enter value/name" view is open: back to the "Readings" view.
	Abort selected processes or a selection or leave submenus. The main menu can always be reached by scrolling back one menu window at a time.
	Switch display light on/off or start the automatic timer.
	"Readings" view is open: Open system configuration. "Select function" or "Enter value/name" view is open: Confirm a selection/input.
	Scroll up/down, select a function, increase/reduce a value.
	Select function: The function keys may also be assigned further functions in addition to the 4 functions displayed in the function bar. If this is the case, small arrows appear above the function bar in the display.

C.1.3 Display

The display will show different content according to the view that is active at the time.

Status line (active in all views)

The status line displays the selected function or status information:

① 

① Activated function

-or-



② Instrument status:

② ③ ④ ⑤

Symbol	Meaning
	flashes Error present that has not yet been rectified
	Battery warning
	Measurement program is active
	Measurement program running
	CO dilution is active, dilution factor 2x to 40x
	Dilution overall (x5) is active
	rotates Searching for connected system components
	Flue gas measurement running
	alternating

③ Activated location

④ Device address (bus address) of the activated instrument

⑤ Displayed page/total number of pages, scroll between the pages: 



Function bar (active in all views)

The function bar shows the function that is assigned to the individual function keys at the time. The assignment of the function keys can change according to the menu.

The function keys can be configured with the following functions:

Function	Description
▲ / ▼	Scroll up/down, select a function, increase/reduce a value. Same function as for the keys ▲/▼.
ESC	Abort selected processes or a selection or leave submenus. The main menu can always be reached by scrolling back one menu window at a time. Same function as for the key ESC .
OK	"Readings" view is open: Open system configuration. "Select function" or "Enter value/name" view is open: Confirm a selection/input. Same function as for the key OK .
Curr.	Accept the currently highlighted value.
Change	Edit the setting
Test	Start a test printout.
End	Accept settings and end the function.
⇄	Switch between upper-case and lower-case text
←	Delete a character in front of the cursor.
␣	Insert a space.
Info	Display an overview of the settings.
	Reset value to the factory setting.
	Add the actual measured/calculated value as an input value.
⏪ / ⏩	When entering the date/time: select individual numbers.

Additional functions can be assigned individually, see *Assigning function keys*, p. 26.

PStart | Zoom | v On | No Prg |

If an arrow appears above the function bar, it means that the / keys can be used to call up further functions to which a function key was assigned.

View: Readings

The measurement view displays the readings and the relevant parameters and units of measurement:

Location01		005/01/04	
4.5	94	26	
O2	% NOx	ppm SO2	ppm
228.9	8	1.22	
AT	°C CO	ppm PUMP	l/m
PStart	Zoom	v On	No Prj

- ① Reading
- ② Parameter
- ③ Unit of measurement

6 or 3 readings are displayed on each page (this can be set using the **Zoom** function key).

View: Select function

①	Change Device settings										
②	<table border="1"> <tr> <td>Memory Sensors Input</td> <td>phase:</td> </tr> <tr> <td>Device Service</td> <td>Timing time: 41</td> </tr> <tr> <td></td> <td></td> </tr> <tr> <td></td> <td></td> </tr> <tr> <td></td> <td>FT: 24.1°C</td> </tr> </table>	Memory Sensors Input	phase:	Device Service	Timing time: 41						FT: 24.1°C
Memory Sensors Input	phase:										
Device Service	Timing time: 41										
	FT: 24.1°C										
	ESC OK										

- ① Selected function
- ② Available functions; the one currently selected has a black background

View: Enter values

①	Humidity/ambient air		
②	0.0	80.0	100.0
	Min		Max
	1	2	3
	4	5	6
③	7	8	9
	.	0	+
④	-		
⑤	←	Curr.	End

- ① Selected function
- ② Minimum/current stored/maximum value that can be entered
- ③ Input matrix for selecting the desired numbers; the selected number has a black background
- ④ Input value
- ⑤ Function bar

View: Enter name

①	Footnote										
	1	2	3	4	5	6	7	8	9	0	@
	q	w	e	r	t	y	u	i	o	p	
②	a	s	d	f	g	h	j	k	l	+	
	z	x	c	v	b	n	m	,	.	-	
③	testo_										
④	###	←	_	End							

- ① Selected function
- ② Input matrix for selecting the desired symbols (letters/numbers/special characters); the selected symbol has a black background
- ③ Display of the entered name
- ④ Function bar

C.1.4 Control unit connections/interfaces



- ① RS232: PC interface
- ② Data: Interface to system components (Testo data bus)
- ③ Contact strips (on rear): Connection to the flue gas analyzer (Testo data bus)

C.1.5 Control unit power supply

! Ordinary or rechargeable batteries must always be inserted in the control unit as otherwise no connection can be established with other system components and the date/time setting will be lost.

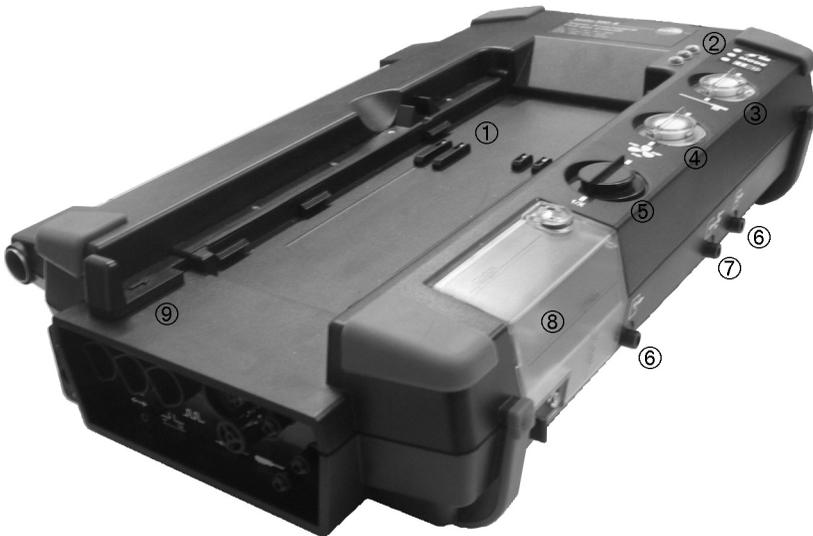
The batteries/rechargeable batteries in the control unit are only there to power the clock and establish a connection to the flue gas analyzer. The control unit cannot function if it is not connected to a flue gas analyzer. It will then switch itself off after 15s.

Power is supplied by 4 rechargeable batteries/batteries (1.5 V, mignon, type AA).

C.2 Flue gas analyzer

The readings are taken with the help of the flue gas analyzer.

C.2.1 Flue gas analyzer overview



- ① Contact strips for connection to the control unit
- ② Status LEDs
- ③ Particle filter
- ④ Fresh air inlet filter (fresh air valve option, dilution **overall (x5)** function)
- ⑤ CO dilution air filter (CO measuring range extension option)
- ⑥ Gas outlet 1+2
- ⑦ Fresh air inlet
- ⑧ Condensate trap or condensate container (see *Condensate trap/Condensate container*, p. 33)
- ⑨ Unlocking lever for contact strips

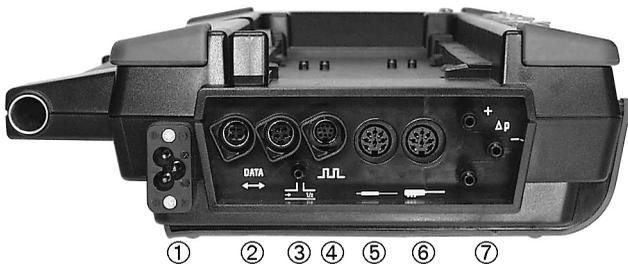
C.2.2 LED status display



The status LEDs indicate the device status of the flue gas analyzer:

Status	Display
Power supply (LED ①):	
Mains operation	green/steady
Rechargeable battery operation (battery fully charged)	green/flashing
Rechargeable battery operation (battery low)	red/flashing
Battery recharging, instrument switched off	off
Mode (LED ②):	
Measurement	green/steady
Fresh air/zeroing	green/flashing
Error	red/flashing
Battery recharging (LED ③):	
Recharging battery (rapid charge)	green/flashing
Battery fully charged, trickle charge	green/steady

C.2.3 Flue gas analyzer connections/interfaces



- ① Mains supply socket (110/230 V 50/60 Hz)
- ② Data: Interfaces to system components (Testo data bus)
- ③ Dilution air inlet (CO measuring range extension option)
- ④ Trigger/alarm: Interface for trigger/alarm signal
- ⑤ Ambient air temperature (**AmbT**)/temperature **T2** probe connection
- ⑥ Flue gas temperature (**FT**)/temperature **T1** probe connection
- ⑦ Gas connections (e.g. flue gas probe, Pitot tube)

C.2.4 Flue gas analyzer power supply

The flue gas analyzer is powered optionally by the integrated mains unit or by the testo rechargeable battery pack (0554 1098).

C.2.5 Functions/instrument options

Some functions are available as optional extras. The functions that your flue gas analyzer has (condition on delivery) can be read on the identification plate on the underside of the device.

Symbol	Function
CO, NO, NO2, SO2, NO_low, CO_low, CxHy/HC, H2S, O2, CO2-IR	Measuring cell of the corresponding type is connected
CO-1/x	Measuring range extension, gas dilution for measuring high CO values
	Fresh air valve, gas dilution (overall (x5)) for measuring high flue gas values
GP	Gas preparation, for greater accuracy through reduced and constant measuring gas dew point temperature
	Trigger input for controlling the start/stop of measurement programs
Contains FCC ID:PI401B IC ID:1931B-BISMII	Bluetooth®

C.3 Flue gas probe



- ① Probe handle with connections for probe shaft and gas tubes/thermocouple line
- ② Probe shaft
- ③ Thermocouple connector (for measuring flue gas temperature)
- ④ Connector for gas tubes



D. Commissioning

This chapter describes the steps required to commission the product.

Control Unit:

▶ Remove the protective film from the display.

! There must always be batteries or rechargeable batteries in the control unit as otherwise it will not be possible to establish a connection to other system components.

1 Open the battery compartment on the rear of the control unit (clip lock).

2 Insert batteries/rechargeable batteries (4x mignon, type AA). **Observe the polarity!**

3 Close the battery compartment.

Flue gas analyzer:

The flue gas analyzer is supplied with a rechargeable battery pack (05541098) already inserted.

▶ Charge the battery up fully before using the flue gas analyzer (see *Charging batteries*, p. 20).

▶ To power the flue gas analyzer using the integrated mains unit, connect the mains lead to the mains connection socket.

E. Operation

This chapter describes the steps that have to be executed frequently when configuring the measuring system or using the product.

! Please read this chapter carefully. This chapter explains the basic operating concepts of the measuring instrument. The following chapters of this document will assume you are already familiar with the contents.

E.1 Mains unit, batteries/rechargeable batteries

! If the power supply to the control unit is interrupted for a long time (e.g. batteries/rechargeable batteries low), the date/time setting will be lost. The measuring system cannot be started if the batteries/rechargeable batteries are low.

E.1.1 Changing batteries

Control Unit

! The Control Unit must be switched off. Change the batteries within 1 minute in order to ensure that the Date/Time setting is not lost.

- 1 Open battery compartment on the rear of the Control Unit (clip fastening).
- 2 Remove batteries or battery pack.
For battery pack: Disconnect plug connection.

- 3 For battery pack (0515 0097): Connect plug connection.
Insert batteries (4 x Mignon, Type AA) or battery pack

! For battery pack: Note marking on plug. Do not kink or crush wiring!
For batteries: **Observe polarity!**

- 4 Close battery compartment.

Flue gas analyzer

! The flue gas analyzer must not be connected to a mains socket. The flue gas analyzer must be switched off.



- 1 Open the battery compartment on the rear of the flue gas analyzer (2 clip locks, ①).
 - 2 Remove the rechargeable battery pack from the battery compartment and disconnect the connector ②.
- !** Use only Testo rechargeable battery pack 0515 0098. When inserting the rechargeable battery pack, make sure that the leads do not get kinked or squashed.
- 3 Connect the connector of the new rechargeable battery pack in the battery compartment and insert the rechargeable battery pack into the compartment.
 - 4 Close the battery compartment.

E.1.2 Charging batteries

Control Unit

Charging batteries in the Control Unit is possible from Version 2.10.

Flue gas analyzer

The rechargeable battery pack should only be charged at an ambient temperature of $\pm 10 \dots +25$ °C. If the rechargeable battery pack has discharged completely, the charging time at room temperature is approx. 4-5 hours.

! The flue gas analyzer must be switched off. It is not possible to charge the rechargeable battery pack during operation.

- ▶ Connect the mains cable to the flue gas analyzer and a mains socket.
- The charging process will start automatically. The charge status is indicated on the "Battery charging" LED:

Status	Display
Recharging battery (rapid charge)	green/flashing
Battery fully charged, trickle charge	green/steady

- The fan of the flue gas analyzer can run during the charging process.

Rechargeable battery care

- ▶ Do not totally discharge the rechargeable battery pack. When the battery warning symbol (⏻) lights up, charge the battery pack as soon as possible.
- ▶ Store the battery only charged and at low temperatures, however not below 0 °C. During longer breaks in operation, discharge and recharge the battery every 3-4 months. Conservation charging not longer than 2 days.

E.1.3 Mains operation

- ▶ Connect the mains cable to the flue gas analyzer and a mains socket.
- The flue gas analyzer is powered via the mains unit.
- If the flue gas analyzer is switched off and a rechargeable battery pack is inserted, the charging process will start automatically. Battery charging stops when the measuring system is switched on using the control unit.

E.1.4 Direct voltage input

The flue gas analyzer can additionally be supplied via an external direct voltage source (11 to 40 V DC).

For the connection,

- Cable with adapter for the cigarette lighter and adapter for connection to the flue gas analyzer (order no. 0554 1336)
- Cable with battery terminals and adapter for connection to the flue gas analyzer (order no. 0554 1337) are available.



If the flue gas analyzer is switched off, the internal rechargeable battery of the instrument can be charged using an external direct voltage source (11 to 40 V DC).

E.2 Probes/sensors

E.2.1 Connecting probes/sensors

! Probe detection is carried out during the activation process: Probes that are required must always be connected before the measuring instrument is switched on, or the measuring system must be switched off and then on again after a change of probe so that the correct data can be read.

- ▶ Connect the required probes/sensors to the corresponding connections.

E.2.2 Using the flue gas probe

Checking the thermocouple



The thermocouple of the flue gas probe must not lie against the probe cage.

- ▶ Check before use. Bend the thermocouple back if necessary.

Aligning the flue gas probe

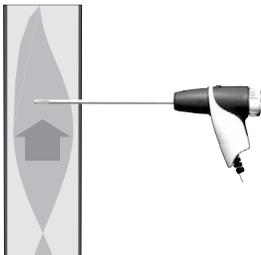


The flue gas must be able to flow freely past the thermocouple.

- ▶ Align the probe by turning it as required.

The tip of the probe must be in the centre of the flue gas flow.

- ▶ Align the flue gas probe in the flue gas duct so that the tip is in the centre of the flow (area of the highest flue gas temperature).

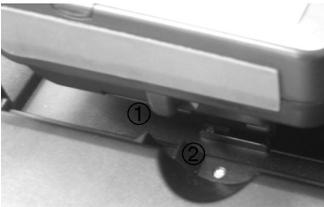


E.3 Basic operating steps

E.3.1 Connecting system components

! Only a flue gas analyzer can be connected to the testo 350-S control unit. The testo 350-M/XL control unit is required if several system components are to be connected in parallel.

Connection using contact strips



- 1 Place the control unit on the flue gas analyzer so that the guide nose on the left side of the control unit (①) is above the guide groove of the flue gas analyzer (②).
- 2 Press the control unit against the flue gas analyzer until you hear it engage.

Connection using a data bus cable (accessory part)

- ! Use only Testo data bus cables . Do not lay data bus cables near power cables.
- ! The data bus cable may not be disconnected under load
 - ▶ Connect the data bus cable to the **Data** sockets of the control unit and flue gas analyzer.

Connection via Bluetooth®

During first commissioning or if a connection to the standard analyzer is not possible, the Control Unit searches for flue gas analysers in the vicinity.

- A flue gas analyzer has been found:
Flue gas analyzer and Control Unit are automatically connected, analyzer becomes standard
- Several flue gas analyzers have been found:
The flue gas analyzers found are displayed for selection
- No flue gas analyzer found:
Error display

! If a CAN connection exists, and the Bluetooth® standard instrument is not the one currently connected, the vicinity will be searched.

! For operation without mains connection, the Control Unit must be docked onto the analyzer in order to switch on the unit. The control unit can then be removed.

Switching to Bluetooth®

- The unit automatically switches to Bluetooth® as soon as the Control Unit is separated



from the analyzer. An hourglass is shown during switchover. On completion, the display goes out and an audible signal sounds.

- Switching over to a different analyzer during Bluetooth® operation.
- ▶ Call up flue gas analyzer list and press function button **Search**.
- All analyzers are displayed.
- ▶ Select desired instrument.
- After switching off, Bluetooth® remains switched on in analyzer (in mains operation only), a new connection is thus possible at any time.

E.3.2 Switching the measuring system on

! Before switching the measuring system on, check that:

- All system components are properly connected.
- All the necessary probes/sensors are connected.
- The power supply of all system components is guaranteed.

Measuring the ambient air temperature (AmbT)

If no ambient air temperature probe is connected, the temperature measured by the thermocouple of the flue gas probe during the zeroing phase is used as the ambient air temperature. All dependent parameters are calculated using this value. This method of measuring ambient air temperature is sufficient for systems dependent on ambient air. The flue gas probe should be near the intake duct of the burner during the zeroing phase - not in the flue gas duct!

If an ambient air temperature probe is connected, the ambient air temperature is measured continuously by this probe.

The flue gas probe can be in the flue gas duct even during the zeroing phase.

Zeroing phase

During the zeroing phase the measuring cells of the flue gas analyzer are zeroed. There must be no interfering gases (e.g. CO, NO) in the ambient air during zeroing!

Switching on:

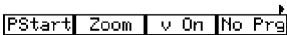
- ▶ Press .
- The initialisation screen is displayed and the data bus is scanned for connected system components (this takes up to 60 s).
- The zeroing phase starts (this takes 60 s).
- Measurement view is opened.

E.3.3 Calling up a function

Functions can be called up using function keys or from a selection list.

Calling up a function using a function key

Only particular functions can be called up using a function key, see *Display*, section *Function bar*, p. 11.



If an arrow appears above the function bar, it means that the  /  keys can be used to call up further functions to which a function key was assigned.

- ▶ Press the function key that is assigned the desired function.

Calling up a function using a selection list

Selection lists appear e.g. when the main menu is called up (press  in Measurement view).

- 1 Select function: Press  or .
- The selected function is shown with a black background.
- 2 Confirm selection: Press .
- The selected function is called up.

E.3.4 Assigning function keys

The function keys that are shown on the display depend on the view that is selected. Only the function keys that can be used in the particular view are displayed.

- Measurement view is opened.
- 1 Press , release and immediately afterwards press the function key to be assigned.
- A selection list showing the functions that can be assigned to a function key appears.
- 2 Select the function with  or  and confirm with .

Function	Description
PStart, PStop	Start the measuring gas pump and display readings or stop the measuring gas pump (the function key switches between the two options automatically)
Zoom	Zoom in (display 6 or 3 readings per page)
CO on, CO off	Move the CO sensor manually into the gas path or move it away manually and flush the sensor with fresh air (the function key switches between the two options automatically)
v On, v Off	Zero the pressure sensor and activate velocity measurement or switch off velocity measurement (the function key switches between the two options automatically)
Mem.	Save readings
DeltaT	Start 2-channel temperature measurement, displaying the differential temperature
DeltaP	Zero the pressure sensor and start differential pressure measurement (draught measurement)
Start, Stop	Start or stop the measurement program (the function key switches between the two options automatically)
Print	Print readings
LF Dr	Activate the printer line feed
Zero	Start the zeroing phase manually (duration: 60 s)
Gas, Air	Switch manually between exposing the measuring cells to measuring gas or fresh air (the function key switches between the two options automatically)
Diag.	Display unrectified errors
(leer)	The function key does not trigger any function
1 x ¹⁾, auto or (5 x)	Only with CO measuring range extension or fresh air valve option: Call up the Dilution Dilution function, see <i>Dilution</i> , p. 42
HC on, HC off	Only with the HC module option: Switch the HC sensor on or off (the function key switches between the two options automatically)

E.3.5 Entering values /names

Some functions require values (figures) or a name (characters) to be entered. Inputs are made using an input editor.

Input editor for values

Humidity/ambient air			
0.0	80.0	100.0	
Min			Max
1	2	3	
4	5	6	
7	8	9	
.	0	±	
_ ×			
←		Curr.	End

1 Select the value (character): Press **◀**, **▶**, **▲**, **▼**.

2 Accept the value: Press **OK**.

Options:

▶ Accept the current reading: **→**.

▶ Delete a character in front of the cursor: **←**.

▶ Accept the currently highlighted value: **Curr.**.

▶ Select individual number (only when inputting date/time): **↓**, **↑**.

3 Repeat steps 1 and 2 as required.

4 Accept settings: Press **End**.

Input editor for names

Footnote									
1	2	3	4	5	6	7	8	9	0 @
q	w	e	r	t	y	u	i	o	p
a	s	d	f	g	h	j	k	l	+
z	x	c	v	b	n	m	,	.	-
testo_									
↻	←	→	End						

1 Select the value (character): Press **◀**, **▶**, **▲**, **▼**.

2 Accept the value: Press **OK**.

Options:

▶ Switch between upper-case and lower-case letters: **↻**.

▶ Delete a character in front of the cursor: **←**.

▶ Insert space: **→**.

3 Repeat steps 1 and 2 as required.

4 Accept settings: Press **End**.



E.3.6 Printing data

To print readings, a function key must be assigned the **Print** function, see *Assigning function keys*, p. 26. Only those readings that were assigned a display field in the Measurement view will be printed.

► Print readings: .

The measurement data that are currently stored can be printed out while a measurement program is running.

1 Open the Main menu: Press .

2 **Memory** → → **Read out** → .

3 Select the protocol for the current measurement and confirm with .

4 Print readings: .

E.3.7 Saving data

To save readings a function key must be assigned the function **Mem.** , see *Assigning function keys*, p. 26. Only those readings that were assigned a display field in the Measurement view will be saved.

► Save readings: .

E.3.8 Switching the measuring system off

! Unsaved readings are lost when the measuring system is switched off!

Rinse phase

During the rinse phase the measuring cells of the flue gas analyzer are rinsed with fresh air. The duration of the rinse phase depends on the gas concentration in the measuring cells. The rinse phase is ended once a certain threshold value is reached.

Switching off:

► Press .

- The rinse phase starts.
- The measuring system switches itself off. It is normal for the fan of the flue gas analyzer to run on for a while.
- If the flue gas analyzer is connected to a mains socket and a rechargeable battery pack is inserted, the charging process will start automatically.

E.4 Setting the measuring system up

E.4.1 Setting the language

- Measurement view is opened.
- 1 Open the Main menu: Press .
 - 2 **Service** →  → **Language** or **Sprache** → .
 - 3 Select the language and confirm with .

E.4.2 Setting the date/time

- Measurement view is opened.
 - No measurement program is active (otherwise the function is locked).
- 1 Open the Main menu: Press .
 - 2 **Device** →  → **Change date** → .
 - 3 Select the date or time with ,  and press .
 - The input editor is opened.
 - 4 Enter values and accept settings with .

E.4.3 Setting fuel

- Measurement view is opened.
- 1 Open the Main menu: Press .
 - 2 **Input** →  → **Fuel** → .
 - 3 Select the fuel and confirm with .

E.4.4 Editing display

Only those parameters and units of measurement to which a display field was assigned in the Measurement view are displayed in the Measurement view, in the saved measurement protocols and on printouts of readings.

The assignment of parameters/units of measurement to the individual display fields in the Measurement view can be changed. The following parameters and units are available (may vary from one instrument to another):

Display	Parameter	Units
O2	Oxygen	%
CO	Carbon monoxide	ppm, %, g/GJ, mgm ³ , mgKW
NO	Nitrogen monoxide	ppm, %, g/GJ, mgm ³ , mgKW
SO2	Sulphur dioxide	ppm, %, g/GJ, mgm ³ , mgKW
NO2	Nitrogen dioxide	ppm, %, g/GJ, mgm ³ , mgKW
CxHy	Hydrocarbons	ppm, %, g/GJ, mgm ³ , mgKW
H2	Hydrogen	ppm
NOx	Nitrogen oxides	ppm, %, g/GJ, mgm ³ , mgKW
FT	Flue gas temperature	°C, °F
AmbT	Combustion air temperature	°C, °F
deltaT	Differential temperature T1 - T2	°C, °F
T1	Temp. sensor connection T1	°C, °F
T2	Temp. sensor connection T2	°C, °F
qA	Flue gas loss	%
CO2	Carbon dioxide	%
Lamb	Air ratio	-
Eta	Efficiency	%
dCO	Carbon monoxide undiluted	ppm

Display	Parameter	Units
SSN	Smoke number	-
oild	Oil derivative	-
HCT	Heat carrier temperature	°C, °F
O2rf	Oxygen reference value	%
CO2m	Max. carbon dioxide value	%
deltaP	Differential pressure	mbar, hPa, mmWS, inW
Drgh	Flue draught	mbar, hPa, mmWS, inW
Volt	Recharbeable battery voltage Flue gas analyzer	V
IntT	Instrument temperature	°C, °F
O/h	Operating hours	h
Pump	Pump output	l/m
Spd	Flow rate	m/s
Vol	Volumetric flow rate	m ³ /s, m ³ /m, m ³ /h, m ³ /T, m ³ /J
td	Flue gas dew point temperature	°C, °F
MCO, MSO2, MNOx	Mass flow	kg/h, kg/T, t/h, t/T, t/J
Fuel	Fuel	-
DilF	Dilution stage CO	-
RTim	Gas residual time until next rinse phase (measurement program)	min

- Measurement view is opened.

1 Open the Main menu: Press .

2 **Device** → **OK** → **View** → **OK**.

- The parameter and the unit of the display fields is displayed.

3 Select the display field to be changed with , , ,  and confirm with **OK**.

Options:

▶ Insert a new display field: **Insert** → **OK**.

▶ Delete the current display field: **Delete** → **OK**.

- 4 Select the **Parameter** and confirm with **OK**.
- 5 Select the parameter that is to be assigned to the display field and confirm with **OK**.
- 6 Select the unit of measurement that is to be assigned to the parameter and confirm with **OK**.

E.4.5 Setting locations

The memory in the testo 350-S is organised in such a way that what is known as a "location" must be activated to identify a saved measurement. The default location is called **Noname**.

On saving, readings are assigned to whichever location is active at the time of saving. Several measurements can be saved for each location. It is also possible to organise locations in folders/subfolders.

The maximum possible number of measurements that can be saved depends on whether each individual measurement is saved under its own location or all measurements are stored exclusively under one location.

Unsaved readings are lost when the measuring instrument is switched off!

Creating/copying/editing/deleting a folder/location:

- Measurement view is opened.
- 1 Open location management: Press **OK**.
 - Available folders (📁) and locations (📍) are displayed.
 - ▶ If the folder/location is to be created in an existing folder: Select the folder and confirm with **OK**.
 - ▶ If a folder/location is to be edited, deleted or copied: Select the folder so that it is given a colour background.
 - 2 Press **Change**.
- Options:**
- ▶ To print saved measurement data records of the selected location:
Print location → **OK**.
 - ▶ To display information about the selected location: **Info** → **OK**.
- 3 Select the desired option and confirm with **OK**.
 - 4 When creating, copying or editing a folder/location: Enter the name and confirm with **End**.

Activating a location:

- Measurement view is opened.
- 1 Open location management: Press **OK**.
- Available folders (📁) and locations (📍) are displayed.
- 2 Open the Edit function: Press **Change**.
- 3 Select the desired folder or location and confirm with **OK**.
 - ▶ If a folder was selected: Repeat the process.
- Measurement view is opened.

E.4.6 Changing the instrument name

- Measurement view is opened.
- 1 Open location management: Press **OK**.
- 2 Press **▶**.
- The connected instruments are displayed.
- 3 Select the instrument and press **Change**.
- 4 Enter the name and confirm with **End**.

E.4.7 Setting up printer

The control unit must be switched off.



- 1 Open the paper compartment: Grip the cover by the side recesses and pull up (①).
- 2 Push the end of the paper roll, with the outside (= printable side) facing down, as far as possible into the back slot (②).
- 3 Switch on Control Unit, press: **⏻**.
- 4 During the installation phase, press **Lfdr** 12 to 13 times in order to feed the paper through (③). The paper may initially need to be pushed lightly by hand until the transport roller grips.
- 5 Place the paper roll in the paper compartment (④) and close.

E.5 Regular care

E.5.1 Condensate trap/ Condensate container

With gas preparation (**GP**, optional) fitted, the condensate is separated from the measuring gas and is led into a condensate container that is isolated from the gas path. In the case of longer measurements with moist flue gas, the condensate can be led off using a tube without any external air being carried along.

On instruments without gas preparation, the measuring gas is led through a condensate trap. This must always be kept closed during measurement so as to prevent external air being drawn in.

The fill level of the condensate trap/condensate container is indicated by the markings.

Emptying the condensate trap/condensate container

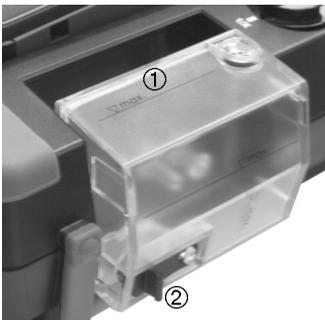
! The condensate consists of a weak mix of acids. Avoid contact with the skin. Make sure that the condensate does not run over the housing.



Condensate entering the gas path.

Damage to the measuring cells and flue gas pump!

- ▶ Do not empty the condensate trap/condensate container while the flue gas pump is in operation.



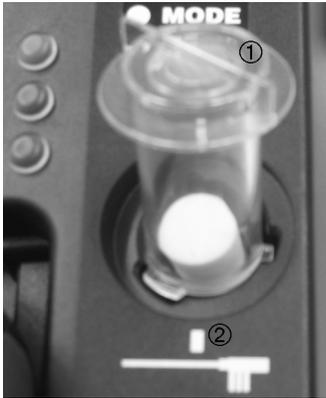
- 1 Pull the condensate trap/condensate container (①) horizontally from the flue gas analyzer.
- 2 Open the drain plug (②) and allow the condensate to drain into a sink.
- 3 Wipe off any drops still on the condensate outlet using a cloth and close the condensate outlet.
- 4 Attach the condensate trap/condensate container to the flue gas analyzer.

E.5.2 Checking/replacing the particle filter

Checking the particle filter:

Check the particle filter of the flue gas analyzer for contamination at regular intervals: Check visually by looking through the window of the filter chambers. Replace the filter if there are signs of contamination.

Replacing the particle filter:



! The filter chamber may contain condensate.

- 1 Open the filter chamber: Turn the filter cover (①) anticlockwise and remove.
- 2 Remove the spent filter and replace it with a new one (0554 3381).
- 3 Attach the filter cover and lock by turning it clockwise. The cross part of the filter cover must be aligned with the markings on the housing (②).

E.5.3 Checking for system leaks

Check the measuring system for leaks at regular intervals. This will help to ensure accurate measurement.

The leak test requires a plastic cap (0193 0039, comes with the flue gas probe). The instrument must be switched on. A function key must be assigned the function **Pstart** (start measuring gas pump), see *Assigning function keys*, p. 26. A display field of the Measurement view must be assigned the parameter **Pump** (flue gas pump volumetric flow rate), see *Editing display*, p.30.

- Measurement view is opened.

1 Place the plastic cap on the tip of the flue gas probe so that the openings are completely covered.

2 Press Pstart.

- Volumetric flow rate less than or equal to 0.1 l/min: measuring system is not leaking.

-or-

- Volumetric flow rate greater than 0.1 l/min: measuring system is leaking.

- ▶ Check the probe and flue gas analyzer for leaks.

F. Main menu

This chapter describes the functions available in the main menu.

! Familiarity with the contents of the chapter *Operation* (see p. 19) is assumed.

F.1 Memory

F.1.1 Read out

Viewing/printing saved measurement data:

1  → **Memory** → **OK**.

2 **Read out** → **OK**.

3 Select the measurement data record.

Option:

▶ View the properties of the measurement data record: **Info**, return with **ESC**.

4 Confirm with **OK**.

Option:

▶ Print a measurement data record: **Print**.

F.1.2 Program

The **solid fuel measurement** program is only available with instruments equipped with the measurement range extension CO option of a CO measurement cell (not CO_{low}) and gas preparation. The measurement program **solid fuel measurement** cannot be altered.

The **Trigger** function (trigger signal as the start/end criterion) is only available on instruments with the trigger input option.

Instrument settings cannot be changed if a program is active or running.

**Saving (= activating) a measurement program/solid fuel measurement:**

- 1  → **Memory** → **OK**.
 - 2 **Program** → **OK**.
 - 3 Select the measurement program and confirm with **OK**.
 - 4 Select **Save** and confirm with **OK**.
- The measurement program is activated.

Deleting (= deactivating) a measurement program/solid fuel measurement:

- 1  → **Memory** → **OK**.
 - 2 **Program** → **OK**.
 - 3 Select the measurement program and confirm with **OK**.
 - 4 **Delete** → **OK**.
- The measurement program is deactivated (not deleted!).

Viewing the properties of the measurement program/solid fuel measurement:

- 1  → **Memory** → **OK**.
 - 2 **Program** → **OK**.
 - 3 Select the measurement program.
 - 4 Press
- or-
- OK** → **Info** → **OK**.
- The properties of the selected measurement program/solid fuel measurement are displayed.
- 5 To leave the function without activating a program/solid fuel measurement: .
 - To leave the function and activate a program/solid fuel measurement: **OK**.

Editing a measurement program:

- 1  → **Memory** → **OK**.
- 2 **Program** → **OK**.
- 3 Select the measurement program and confirm with **OK**.
- 4 Select the first parameter for defining the measurement program and confirm with **OK**.
- 5 Enter the properties/values and confirm.
- 6 Repeat the process for other parameters.

F.1.3 Deleting memory

Clearing the whole memory (folders, locations and measurement data):

- 1  → **Memory** → **OK**.
- 2 **Delete memory** → **OK**.
- 3 **No** → **OK**: Cancel the function.
-or-
Yes → **OK**: Clear the memory.

F.1.4 Free memory?

Viewing free memory space:

- 1  → **Memory** → **OK**.
- 2 **T_FREE memory?** → **OK**.

F.2 Sensors

F.2.1 Recal.

CO, SO₂, NO₂, NO and O₂ measuring cells can be tested and recalibrated; CO₂(IR) measuring cells can be recalibrated. A recalibration of O₂ only lasts until zeroing is performed. Calibration data are stored in the measuring cell, not in the instrument!

If obviously unrealistic readings are displayed, the measuring cells should be checked and recalibrated as required. To ensure that specific accuracies are retained, Testo recommends testing every six months and recalibration when required.



Dangerous gases

Danger of poisoning!

- ▶ Observe safety regulations/accident prevention regulations when handling test gases.
 - ▶ Use test gases in well ventilated rooms only.
-

- ! Recalibration with low gas concentrations can lead to deviations in accuracy in the upper measuring ranges.
Sensor protection (**Switch-off** function) is not deactivated in recalibration. The test gas concentration should therefore be lower than the set thresholds for the sensor protection.
The dilution function **overall (x5)** is automatically deactivated in recalibration.
If the instrument is fitted with an HC measuring cell, this should be switched off before test gas is applied.

The following conditions must be met when recalibrating:

- Use absorption-free tube material
- Switch the measuring instrument on at least 20 min before recalibration (warming-up)
- Use clean air for gas zeroing
- Charge the test gas via calibration adapter (0554 1205, recommended) or the tip of the probe
- Maximum overpressure of the test gas: 30 hPa (recommended: unpressurised via bypass)
- Charge the test gas for at least 3 min

Recommended test gas concentrations and compositions are given in Testo's field guide to test gases.

The recalibration function can be protected by means of a password. The password may be customised, see *Parameter, p. 41*.

Performing CO₂(IR) recalibration:

Zero point calibration must be performed before CO₂(IR) is recalibrated. Gradient adjustment (2nd calibration point) can be carried out subsequently if necessary.

Zero point calibration requires a test gas of 0 % CO₂ or a CO₂ filter (absorption filter). If using a CO₂ filter, please follow the corresponding instructions for use.

- 1  → **Sensors** → .
- 2 **Recal.** → .
- 3 If password protection is activated: Enter the password → .
- 4 **CO₂i** → .
- 5 Connect the CO₂ filter or apply test gas (0 % CO) and confirm with .
- A rinse phase is started.
- 6 When the rinse phase is over start zero point calibration with .
- Once a stable actual value is reached, the zero point is automatically calibrated.

- 7 Repeat zero point calibration: **Zeropoint calibr.** → **OK**.
-or-
End the function: **ESC**
-or-
Perform gradient adjustment: **Gradient** → **OK**.
- 8 Enter the test gas concentration (nominal value) → **Start**.
- 9 Start gradient adjustment with **Start**.
- Once a stable actual value is reached, the gradient is automatically calibrated.
A test gas check can be carried out to check the recalibration:
- 10 End the function without carrying out a check: **ESC**
-or-
Carry out a check: **OK**.
- 11 Enter the test gas concentration (nominal value) (or a different concentration as in recalibration) → **Start**.
- Once a stable actual value is reached, the result of the test gas check is displayed.
- 12 Save the nominal value/actual value and date/time of the test without calibrating the sensor and end the function: **Mem.**

Testing/recalibrating CO/SO2/NO2/NO/O2 measuring cells:

- 1  → **Sensors** → **OK**.
- 2 **Recal.** → **OK**.
- 3 If password protection is activated: Enter the password → **End**.
- 4 Select the sensor → **OK**.
- 5 Enter the test gas concentration (nominal value) → **End**.
- 6 Charge the sensor with test gas and wait until the actual value is stable.
- 7 Save the nominal value/actual value and date/time of the test without calibrating the sensor and end the function: **Mem.**
-or-
Calibrate the sensor: **OK**.
A test gas check can be carried out to check the recalibration:
- 8 End the function without carrying out a check: **ESC**
-or-
Carry out a check: **OK**.
- 9 Enter the test gas concentration (nominal value) (or a different concentration as in recalibration) → **End**.



10 Charge the sensor with test gas and wait until the actual value is stable.

11 Save the nominal value/actual value and date/time of the test without calibrating the sensor and end the function: .

F.2.2 Printing sensor data

Printing saved sensor data:

1  → **Sensors** → .

2 **Print cal. data** → .

F.2.3 Sensor status

Viewing the calibration date and sensitivity of the sensors:

1  → **Sensors** → .

2 **sensor status** → .

F.3 Input

F.3.1 Spot number/HCT

The **Spot number/HCT** function is only available if it is displayed, see *Configuration*, p.44.

Entering smoke numbers/heat carrier temperature and oil derivative:

1  → **Input** → .

2 **Spot number/HCT** → .

3 **Smoke number 1** → .

4 Enter the value → .

5 Repeat step 4 for **Smoke number 2**, **Smoke number 3** and **Heat carrier temp.** .

4 Select oil derivative **No** or **Yes** → .

- An overview of the entered values is displayed.

F.3.2 Fuel

Selecting fuel:

- 1  → Input → **OK**.
- 2 Fuel → **OK**.
- 3 Select the fuel → **OK**.

F.3.3 O2ref/CO2max

The O2 reference value and the max. CO2 concentration are fuel-specific coefficients. The input values always refer to the fuel that is set at the time.

The O2ref/CO2max function can be protected by means of a password. The password may be customised, see *Parameter*, on this page.

Entering the O2 reference value/max. CO2 concentration:

- 1  → Input → **OK**.
- 2 O2ref/CO2max → **OK**.
- 3 If password protection is activated: Enter the password → .
- 4 Select **O2ref** or **CO2max** → **OK**.
- 5 Enter the value → .

F.3.4 Parameter

Entering calculation parameters:

Some calculated variables relate to particular reference values (ambient conditions or factors for certain probes). These can be entered by means of the parameter function.

The following values can be entered for the individual parameters

Parameter	Value input
Pres.	from height: Enter the barometric pressure, metres above sea level and differential pressure Absolute: Enter the absolute pressure directly or have the absolute pressure calculated from the values of the barometric pressure, metres above sea level and differential pressure parameters with  .
Pitot factor	This value depends on the type of Pitot tube that is used
Cross section	Circle: Enter the diameter Square: Enter the side length Rectangle: Enter the side lengths a and b Area: Enter the cross-section area
Offset factor	This should be set at 1.00 for all standard applications

- 1  → **Input** → .
- 2 **Parameter** → .
- 3 Select the parameter → .
- 4 Enter the value(s) → .

Viewing the settings of the calculation parameters:

- 1  → **Input** → .
- 2 **Parameter** → .
- 3 **Info** → .

F.3.5 Dilution

The CO measuring range extension (optional) and dilution **overall (x5)** (fresh air valve option) functions can be set. To enable measuring range extension for CO or dilution for all measuring cells, the measuring gas is diluted with fresh air by means of a valve. This results in a higher measuring range.

It is possible to choose various CO dilution factors between **2x** and **40x**. If the dilution stage **auto** is selected, dilution (5x) is activated automatically when the set CO shut-off threshold is reached. If **overall (5x)** is selected, all measuring cells are diluted (5x). The measurement channels O₂, CO₂(IR), HC, CO₂, q_A, Lambda, Eta and all measurement channels for flow velocity measurement are blanked out when dilution overall is selected. The measuring range extension/dilution is deactivated with **1x**.

- 1  → **Input** → .
- 2 **Dilution** → .
- 3 Select the dilution factor → .

F.3.6 Dew point/ambient air

Entering ambient air parameters:

The **Temperature/ambient air**, **Humidity/ambient air** and **Dew point/ambient air** parameters influence the calculation of q_A (flue gas loss), TP (flue gas dew point) and mass flows. For all standard applications the parameters should be set to the default settings (Temperature/ambient air: 20.0 °C, Humidity/ambient air: 80.0 %, Dew point/ambient air: 16.4 °C). To achieve greater accuracy, the values can be adjusted to the actual ambient conditions.

The **Dew point/ambient air** parameter can be calculated from the values of the **Temperature/ambient air** und **Humidity/ambient air** parameters. .

- 1  → **Input** → **OK**.
- 2 **Dew point/ambient air** → **OK**.
- 3 Select the parameter → **OK**.
- 4 Enter the value(s) → **End**.

F.4 Device

F.4.1 Change date

Setting the date/time:

- No measurement program is active (otherwise the function is locked).

- 1  → **Device** → **OK**.
- 2 **Change date** → **OK**.
- 3 Select the date or time → **Change**.
- 4 Enter the values → **End**.

F.4.2 View

The assignment of parameters/units of measurement to the individual display fields in the Measurement view can be changed, see *Editing display*, p. 30.

F.4.3 Printer

Setting the contrast:

- 1  → **Device** → **OK**.
- 2 **Printer** → **OK**.
- 3 **Contrast** → **OK**.
- 4 Set the contrast with , .

Option:

- ▶ Start a test printout: **Test**.
- 5 **End**.

**Entering header/footer text:**

- 1  → **Device** → **OK**.
- 2 **Printer** → **OK**.
- 3 **Print text** → **OK**.
- 4 Select the line → **OK**.
- 5 Enter the text → .

F.4.4 Diagnostic

Viewing error messages:

- 1  → **Device** → **OK**.
- 2 **Diagnostic** → **OK**.

F.4.5 Configuration

The smoke number/HCT function (see *Spot number/HCT*, p. 40) can be displayed/hidden.

Displaying/hiding the smoke number/HCT function:

- 1  → **Device** → **OK**.
- 2 **Configuration** → **OK**.
- 3 **Spot number/HCT menu** → **OK**.
- 4 Select the option → **OK**.

F.4.6 Password

The recalibration, O2ref/CO2max and shut-off functions can be protected by means of a password. This function allows the password to be changed. When **0000** (default setting) is entered the password query in the specific functions is deactivated.

- ! If the password is changed, the new one must be stored at a secure location. The functions mentioned above cannot be accessed without a valid password.

Entering/changing the password:

- 1  → **Device** → **OK**.
- 2 **Password** → **OK**.
- 3 If a password has already been set: Enter the current password → .
- 4 Enter the new password → .

F.5 Service

F.5.1 Operation values

Displaying operating values:

- 1  → **Service** → **OK**.
- 2 **Op. values** → **OK**.

F.5.2 Switch-off

Threshold values can be set in order to protect the sensors against overloading. If these values are exceeded, the sensors are switched off automatically.

The switch-off function can be protected by means of a password. The password may be customised, see *Parameter*, p. 41.

Setting switch-off thresholds:

- 1  → **Service** → **OK**.
- 2 **Switch-off** → **OK**.
- 3 If password protection is activated: Enter the password → .
- 4 Select the sensor → **OK**.
- 5 Enter the threshold value → .

F.5.3 Address

Displaying the Testo service address:

- 1  → **Service** → **OK**.
- 2 **Address** → **OK**.

F.5.4 Device data

Displaying device data:

- 1  → **Service** → **OK**.
- 2 **Device data** → **OK**.



F.5.5 Language

Setting the menu language:

- 1  → **Service** → **OK**.
- 2 **Language** or **Sprache** → **OK**.
- 3 Select the language → **OK**.

F.5.6 Bus Address

To enable the system components to communicate via the Testo databus, each system component has its own bus address. Each address can be changed.

We recommend that you do not change the preset address.

Changing the bus address:

! The changed bus address will not be active until the next time the measuring system is started.

- 1  → **Service** → **OK**.
- 2 **Bus Address** → **OK**.
- 3 Enter the value → .

F.5.6.1 Bluetooth® option

When using the Bluetooth® option, the bus address is changed

- immediately when Bluetooth® connection is active
- in active CAN connection when switching to Bluetooth®

G. Measuring

This chapter describes the measuring tasks that can be carried out with the product.

! Familiarity with the contents of the chapter *Operation* (see p. 19) is assumed.

G.1 Preparing measurements

Setting the measuring system up:

- ▶ Set the fuel of the combustion plant that is to be measured, see *Setting fuel*, p. 29.
- ▶ Assign the necessary parameters and units of measurement to a display field in the Measurement view, see *Editing display*, p. 30.
- ▶ Activate the location to which the readings are to be assigned, see *Setting locations*, p. 31.

Keeping gas outlets free:

When measuring, make sure that the gas outlets of the flue gas analyzer are exposed so as to allow the gas to escape unhindered. Otherwise the measurement results may be distorted.

Measurements with the HC measuring cell:

Gases that could form an ignitable mixture when exposed to air must not be measured:



Warnung!

Dangerous mixture of gases

Danger of explosion!

- ▶ Always perform measurements in flue gas ducts.

! There must always be sufficient oxygen in the flue gas to prevent the HC measuring cell being destroyed. If the O₂ content is less than 2 %, the HC measuring cell will switch off automatically (safety function). Higher concentrations of silicones, H₂S and sulphurous hydrocarbons can also lead to the destruction of the HC measuring cell.



Zeroing takes place automatically when the HC measuring cell is activated (**HC On**). To ensure that accurate HC readings are obtained, you should then wait about 10 min (with the instrument switched on) before starting another zeroing process (**Zero**). To prevent the HC measuring cell from drifting during lengthy measurement operations, zeroing should be carried out occasionally (**Zero**).

G.2 Flue gas measurement

For a flue gas measurement to be performed, a function key must be assigned the function **PStart** (start measuring gas pump), see *Assigning function keys*, p. 26.

A multi-hole probe is used to measure **dCO** (undiluted carbon monoxide).

! After measurements involving high concentrations and long durations, the instrument should be rinsed with fresh air so that the measuring cells can regenerate themselves again, see the chapter *Recommended rinsing times*, p. 64.

Measuring:

- 1 Start measuring: **PStart**.
 - The readings are displayed.
- 2 Stop measuring and record the readings: **PStop**.

G.3 Draught/differential pressure measurement

For draught/differential pressure to be measured, a function key must be assigned the function **DeltaP** (draught/differential pressure measurement), see *Assigning function keys*, p. 26.

Measuring:

! Do not measure for longer than 5 min, as a drift of the pressure sensor can result in readings outside the tolerance limits.

Do not change between rechargeable battery and mains operation during the draught/differential pressure measurement (voltage fluctuations influence the measurement result)!

If you conduct the draught/differential pressure measurement after a flue gas measurement, a head of pressure still exists in the hose after the pump has stopped. It must be dispelled. This occurs within approx. 30 seconds.

Remove any traces of condensation in the flue gas probe (shake out the probe with the tip towards the floor).

When measuring the gas flow pressure of e.g. gas heaters:



Warnung!

Dangerous mixture of gases

Danger of explosion!

- ▶ Make sure there are no leaks between the sampling point and the measuring instrument.
- ▶ Do not smoke or use naked flames during measurement.

- 1 Depressurise pressure inputs (ambient pressure).
- 2 Start the measurement: .
- The pressure sensors are zeroed.
- 3 Pressurise the pressure inputs.
- The readings are displayed.
- 4 Stop measuring: .
- If a display field is assigned the parameter **DeltaP**, the reading is copied into the Measurement view.

G.4 Velocity measurement

For a velocity measurement to be performed, a function key must be assigned the function **V On** (velocity measurement), see *Assigning function keys*, p. 26. For the readings to be displayed, a display field must be assigned the necessary velocity parameter (**Spd**, **Vol**, **MCO**, **MSO2**, **MNOx**). A temperature probe must be connected to the flue gas temperature probe input.

For correct measurement results, the parameters **Pres.**, **Pitot factor**, **Cross section** and **Dew point/ambient air** (if calculating the mass flow) must be set. Flow velocity measurement can be carried out parallel to exhaust gas measurement.

Measuring:

- ! Do not measure for longer than 5 min, as a drift of the pressure sensor can result in readings outside the tolerance limits.
- 1 Depressurise pressure inlets (ambient pressure).
 - 2 Start the measurement: .
 - The pressure sensors are zeroed.
 - 3 Pressurise pressure inlets/insert the Pitot tube into the flow duct.
 - The readings are displayed.
 - 4 Stop measuring and record the readings: .

G.5 Differential temperature measurement

In order to carry out a differential temperature measurement, a function key must be assigned the function **deltaT**, see *Assigning function keys*, p. 26.

Carrying out measurement:

- 1 Start measurement:
 - The measurement values are displayed ($T1 = FT$, $T2 = AT$, $\text{deltaT} = T1 - T2$).
- 2 End measurement and freeze readings: .

G.6 Measurement program/solid fuel measurement

The **solid fuel measurement** program is only available with instruments equipped with the measurement range extension CO option of a CO measurement cell (not CO_{low}) and gas preparation.

For a measurement program/solid fuel measurement to be performed, a function key must be assigned the function **Start** (start measurement program/solid fuel measurement), see *Assigning function keys*, p. 26.

Draught, differential pressure and velocity readings cannot be determined within one measurement program.

The measurement program/solid fuel measurement must be activated, see *Program*, p. 35.

Measuring:



- 1 Insert flue gas probe (with probe pre-filter) into the flue gas pipe and position in the core flow
- 2 Start pump
 - Observe measurement values until the O₂ < 20 %, in order for values to be calculated
- 3 Start measurement program / solid fuel measurement: (without flushing phase).
 - The measurement program/solid fuel measurement runs until the set end criterion (15 min/ 900 measurement values) has been reached. This is always followed by a rinse phase (duration: 2 min).

- The measurement program/solid fuel measurement remains active even after the program has come to an end.
 - ▶ Deactivate the measurement program/solid fuel measurement, see *Program*, p. 35.

H. Care and maintenance

This chapter describes the steps and action required in order to keep the product functioning properly.

See also *Regular care*, p. 33.

H.1 Cleaning the measuring instrument

- ▶ If the housing of the measuring instrument is dirty, clean it with a damp cloth. Do not use any aggressive cleaning agents or solvents! Weak household cleaning agents and soap suds may be used.

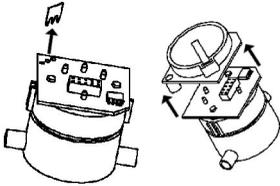
H.2 Changing/retrofitting measuring cells

A slot bridge (0192 1552) must be inserted in slots which are not occupied by a measuring cell. Used measuring cells must be disposed of as special waste!

The CO₂(IR) measuring cell can only be changed/retrofitted by a Testo service centre.

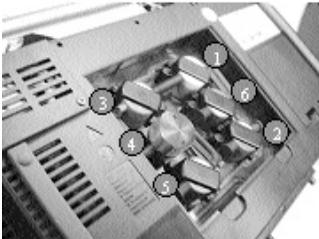
The flue gas analyzer must be switched off and isolated from the mains supply.

- 1 Place the flue gas analyzer on its front.
- 2 Open the cover of the measuring cell compartment (clip lock) and remove.
- 3 If applicable: pull the measuring cell heater from the faulty measuring cell.
- 4 Pull tube connections from the connecting nipples of the faulty measuring cell/bridge and remove the faulty measuring cell/bridge from the slot.



- ! Do not remove shorting jumpers/auxiliary circuit boards of the new measuring cells until immediately before installation. Do not leave the measuring cells without a shorting jumper/auxiliary circuit boards for longer than 15 min.
- ▶ CO, CO_{low}, NO₂, SO₂, H₂S measuring cell:
Remove the shorting jumpers.
- ▶ NO/NO_{low} measuring cell:
Remove the auxiliary circuit board.

Measuring cells must be connected at the slots provided for that purpose. These are marked accordingly.



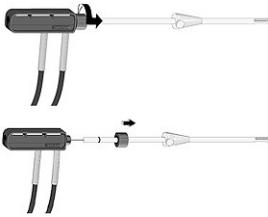
Position	Measuring cell
1	O ₂
2	CO/H ₂ , CO _{low} /H ₂
3	NO, NO _{low}
4	NO ₂ , SO ₂ , H ₂ S, CO ₂ (IR)yp
5	NO ₂ , SO ₂ , H ₂ S,
6	NO ₂ , SO ₂ , H ₂ S, HC

- 5 Insert a new measuring cell/bridge in the slot.
 - 6 If applicable: connect the measuring cell heater to the measuring cell.
 - 7 Attach tube connections to the connecting nipples of the measuring cell/bridge.
 - 8 Replace the cover of the measuring cell compartment and close.
- ! After replacing an O₂ measuring cell, wait for an equalisation period of 60 min to elapse before using the instrument again.
After installation (connection to the supply voltage), an NO measuring cell needs about 2 h before it is operational.

H.3 Recalibrating measuring cells

See *Sensors*, p. 37.

H.4 Cleaning the flue gas probe



! Detach the flue gas probe from the measuring instrument before cleaning.

- 1 Loosen the threaded ring of the probe shaft from the probe handle by turning it anticlockwise and pull off the probe shaft.
 - ▶ Probe shafts with preliminary filter: unscrew the preliminary filter.
- 2 Place the probe shaft and move it about in hot water. Then blow out with air or clean with a round brush (e.g. brass).
 - ▶ Probe shafts with preliminary filter: blow compressed air through the preliminary filter. For thorough cleaning, use an ultrasonic bath or a cleaner for dentures. Screw the preliminary filter back on to the probe shaft after cleaning.
- 3 Attach the probe shaft back on the probe handle and secure by turning the threaded ring clockwise.

H.5 Replacing probe preliminary filter

- ▶ Unscrew the preliminary filter from the probe shaft and screw on a new filter.

H.6 Replacing thermocouple



! Remove the thermocouple only if defective.

- 1 Pull the bend protection spring of the rearmost tube outlet from the guide by turning it anticlockwise.
- 2 Pull the tube with thermocouple line from the guide.
- 3 Extract the thermocouple by pulling the line out of the probe handle and to the rear.
- 4 Pull the bend protection spring over the thermocouple and remove it.
- 5 Extract the line of the thermocouple from the slit tube.
- 6 Insert the line of the new thermocouple into the slit tube.
- 7 Push the bend protection spring over the thermocouple and the slit tube.



- 8 Carefully push the thermocouple through the probe handle and into the probe shaft, making sure that the thermocouple does not kink!
- 9 Push the slit tube into the guide.
- 10 Push the bend protection spring over the guide by pressing and simultaneously turning it clockwise.

H.7 Changing the printer paper

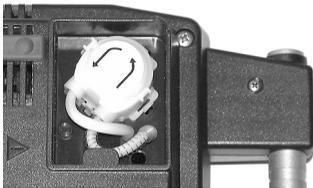
See *Setting up printer*, p. 32.

H.8 Changing batteries/rechargeable batteries

See *Changing batteries*, p. 19.

H.9 Changing the condensate pump

The condensate pump is only available in instruments with the gas preparation (**GP**) option.



- 1 Empty the condensation trap.
- 2 Place the flue gas analyzer on its front, undo both screws of the pump compartment cover and remove the cover.
- 3 Unlock the two lateral clip locks of the condensate pump and withdraw the pump.
- 4 Pull the inlet and outlet tube from the connecting nipples of the flue gas analyzer.
- 5 Remove the bend protection spring from the inlet tube and push it onto the inlet tube of the new pump.
- 6 Attach the inlet and outlet tube to the connecting nipples of the flue gas analyzer.
- 7 Push onto the motor shaft until the clip locks engage. Make sure that the tubes are not pinched or constrained.
- 8 Attach the cover.

I. Questions and answers

This chapter gives answers to frequently asked questions.

Question	Possible causes	Remedy
Rech. battery low	-	▶ Switch to mains operation.
Measuring instrument keeps switching itself off or measuring system will not switch on	Batteries/rech. batteries empty.	▶ Charge rechargeable battery or switch to mains operation (see <i>Operation</i> , p. 19).
NO value drifts	Aux. voltage for NO measuring cell was interrupted, e.g. by change of cell	▶ Wait until cell is regenerated. Stable NO measuring not possible until approx. 2 h after.
Double module	One measuring cell of the same type is already inserted.	-
Dilution	Gas flow rate in dilution path too high / too low.	▶ Please contact your dealer or Testo customer service.
O2 cell used up	-	▶ Replace O2 measuring cell.
... signal too high	Signal of indicated measuring cell is too high.	▶ Wait until regenerated (additional zeroing starts automatically).
... Signal not stable	Signal of indicated measuring cell drifts too much (faulty).	▶ Replacing measuring cell.
... Switch-off	Reading of indicated measuring cell is above the set switch-off threshold	-
Instrument temperature	Instrument temperature is outside the operating temperature range	-
Pump volumetric flow rate	Gas flow rate too low (filter clogged) or gas flow rate too high (positive pressure).	▶ Check gas path/filter.
Gas cooling system	Gas cooler not working (faulty).	▶ Please contact your dealer or Testo customer service.
Cell temperature too high	O2 cell temperature outside the specifications	-

If we could not answer your question, please contact your dealer or Testo Customer Service. Contact details can be found on the guarantee card or on the Internet under www.testo.com.



J. Technical data

J.1 Tests and accreditations

- This product fulfils the guidelines in compliance with 2004/108/EG according to the conformity certificate
- This product is TÜV tested, test mark: TÜV By RgG 211
- Option Bluetooth® Type: Ezurio BISM 2 TRBLU23-00200-03



Product notice Bluetooth®: QPN47077B
Identification Bluetooth®: B02456
Company Bluetooth®: 10274

Certification:

EU countries

Belgium (BE), Bulgaria (BG), Denmark (DK), Germany (DE), Estonia (EE), Finland (FI), France (FR), Greece (GR), Ireland (IE), Italy (IT), Latvia (LV), Lithuania (LT), Luxembourg (LU), Malta (MT), Netherlands (NL), Austria (AT), Poland (PL), Portugal (PT), Romania (RO), Sweden (SE), Slovakia (SK), Slovenia (SI), Spain (ES), Czech Republic (CZ), Hungary (HU), United Kingdom (GB) and Republic of Cyprus (CY).

Other EFTA Countries

Iceland, Liechtenstein, Norway and Switzerland

Further countries

Japan, Canada, USA, Ukraine

Information of the FCC (Federal Communications Commission)

Contains FCC ID: PI403B

- Paragraph 15.19 Labeling requirements
- This instrument fulfills Part 15 of the FCC guidelines
- Commissioning of this instrument is subject to the two conditions:
 1. This instrument may not cause any dangerous interference
 2. This device must accept any interference received, including interference that may cause undesired operation.

Changes

The FCC requires that the user is informed of the fact that all changes and modifications to the instrument which are not expressly authorized by Testo AG can invalidate the user's right to use the instrument.

EC conformity declaration



EG-Konformitätserklärung

Für die nachfolgend bezeichneten Produkte:

Meßsystem Testo 350S

Control unit	Best. Nr. / Order No.: 0563 0389
Control unit	Best. Nr. / Order No.: 0563 0360
Analysis box	Best. Nr. / Order No.: 0563 0368

wird bestätigt, daß sie den wesentlichen Schutzanforderungen entsprechen, die in der Richtlinie des Rates zur Angleichung der Rechtsvorschriften der Mitgliedstaaten über die **elektromagnetische Verträglichkeit** (89/336/EWG), und bei bestimmungsmäßiger Verwendung den grundlegenden Anforderungen gemäß Artikel 3 der R&TTE-Richtlinie 1999/5/EG, sowie der Niederspannungs Richtlinie (72/23/EWG) entspricht.

Diese Erklärung gilt für alle Geräte der oben genannten Serie.

Zur Beurteilung der Ergebnisse hinsichtlich elektromagnetischer Verträglichkeit wurden folgende Normen herangezogen:

Störausendung / Perturbig radiation;
Störfestigkeit / Perturbig resistance;
Niederspannungs Richtlinie / Low voltage directive;
R&TTE Richtlinie:

Sicherheits-Richtlinie:

Diese Erklärung wird für:

EC declaration of conformity

We confirm that the following products:

measuring system testo 350S

corresponds with the main protection requirements which are fixed in the EEC "Council Directive 89/336 EEC on the approximation of the laws of the member states relating to electromagnetic compatibility" and comply with the essential requirements of Article 3 of the R&TTE 1999/5/EC Directive and the Low voltage directive (72/23/EWG). The declaration applies to all samples of the above mentioned product.

For assessment of the product following standards have been called upon:

DIN EN 61000-6-4 : 2002-08
DIN EN 50270 : 2000-01 Typ 2
DIN EN 61010-1:2001
EN 300 328 V1.6.1 (2004-11)
EN 301 489-1 V1.4.1 (2002-08)
EN 301 489-17 V1.2.1 (2002-08)
EN 60950-1:2001

This declaration is given in responsibility for:

Testo AG
Postfach / P.O. Box 1140
79849 Lenzkirch / Germany
www.testo.com

abgegeben durch / by:

Herr Walliser Mr. Walliser
(Name) (name)

Vorstand Managing Director
(Stellung im Betrieb oder Hersteller) (Position in the company of the manufacturer)

Lenzkirch/24.06.2008
(Ort, Datum / place, date)

[Signature]
(Rechtsgültige Unterschrift / Legally valid signature)



Uur Hersteller neemt een certificatie
Certificeringssystem
naar DIN ISO 9001
The manufacturer operates
certified quality assurance
system according
to DIN ISO 9001



J.2 Measuring ranges and accuracies

Testo 350-S flue gas analyzer

Parameter	Measuring range	Accuracy	Resolution	Response time ¹⁾
O ₂	0...25 vol. %	±0.2 vol. %	0.01 vol. %	20 s (t ₉₅)
CO, H ₂ -comp.	0...10000 ppm	±10 ppm ±5 % of reading ±10 % of reading	(0...99 ppm) (100...2,000 ppm) (2,001...10,000 ppm)	1 ppm 40 s (t ₉₀)
CO _{low} , H ₂ -comp.	0...500 ppm	±2 ppm ±5 % of reading	(0.0...39.9 ppm) (40.0...500.0 ppm)	0.1 ppm 40 s (t ₉₀)
CO ₂ (IR)	0...50 vol. %	±0.3 vol. % + 1 % of reading ±0.5 vol. % + 1.5 % of reading	(0.00...25.00 vol. %) (25.1...50.0 vol. %)	0.01 vol. % 0.1 vol. % 10 s (t ₉₀)
N ₂	0...500 ppm	±5 ppm ±5 % of reading	(0.0...99.0 ppm) (100.0...500.0 ppm)	0.1 ppm 40 s (t ₉₀)
SO ₂	0...5000 ppm	±5 ppm ±5 % of reading ±10 % of reading	(0...99 ppm) (100...2,000 ppm) (2,001...5,000 ppm)	1 ppm 30 s (t ₉₀)
NO _{low}	0...300 ppm	±2 ppm ±5 % of reading	(0.0...39.9 ppm) (40.0...300.0 ppm)	0.1 ppm 30 s (t ₉₀)
NO	0...3000 ppm	±5 ppm ±5 % of reading ±10 % of reading	(0...99 ppm) (100...1,999 ppm) (2,000...3,000 ppm)	1 ppm 30 s (t ₉₀)
H ₂ S	0...300 ppm	±2 ppm ±5 % of reading	(0...39.9 ppm) (40.0...300 ppm)	0.1 ppm 35 s (t ₉₀)

¹⁾ Recommended minimum duration of measurement to guarantee correct readings: 3 min.

Parameter	Measuring range	Accuracy		Resolution	Response time ¹⁾
HC ²⁾	100...40,000 ppm (methane) 100...21,000 ppm (propane) 100...18,000 ppm (butane)	±400 ppm ±10 % of reading	(100...40,000 ppm) (rest of range)	10 ppm	40 s (t90)
Draught	-40...40 hPa	±0.03 hPa ±1.5 % of reading	(-2.99...2.99 hPa) (rest of range)	0.01 hPa	-
dP	-200...200 hPa	±0.5 hPa ±1,5 % of reading	(-49.9...49.9 hPa) (rest of range)	0.1 hPa	-
Temperature	-40...1,200°C	±0.5 °C ±0.5 % of reading	(-40.0...99.9 °C) (rest of range)	0.1 °C	depending on the probe
Efficiency	0...120 %	-		0.1 %	-
Flue gas loss	-20.0...99.9 %	-		0.1 %	-

1) Recommended minimum duration of measurement to guarantee correct readings: 3 min

2) Min. O₂ requirement in flue gas: 2 % + 2x reading (methane), 2 % + 5x reading (propane), 2 % + 6.5x reading (butane); calibrated in factory to methane, response factor: 1.5 (propane), 2 (butane)

Testo 350-S flue gas analyzer, CO dilution (CO measuring range extension option)

Parameter	Measuring range	Accuracy
CO, H ₂ -comp.	0...400,000 ppm (maximum)	+2 % of reading additional error
COlow, H ₂ -comp.	0...20,000 ppm (maximum)	+2 % of reading additional error

Testo 350-S flue gas analyzer, dilution overall (fresh air valve option)

Parameter	Measuring range	Accuracy	dP ¹⁾
CO, H ₂ -comp.	2500...50000ppm	±5 % of reading additional error	-150...0 hPa
COlow, H ₂ -comp.	2500...50000ppm	±5 % of reading additional error	-100...0 hPa
NO ₂	2500...50000ppm	±5 % of reading additional error	-50...0 hPa
SO ₂	500...25000ppm	±5 % of reading additional error	-100...0 hPa
NOlow	300...1500ppm	±5 % of reading additional error	-150...0 hPa
NO	1500...15000ppm	±5 % of reading additional error	-100...0 hPa
H ₂ S	200...1500ppm	±5 % of reading additional error	-100...0 hPa

1) Accuracies only valid in the range of the given pressure difference
(pressure at the probe tip)



J.3 Other instrument data

Characteristic	Values
Measuring system	
Operating temperature	-5...45 °C
Storage/transport temperature	-20...50 °C
Housing	ABS
Guarantee (according to Testo guarantee terms)	Measuring instrument: 24 months (excluding printing mechanism) Measuring cells: 12 months, O ₂ measuring cell: 18 months, CO ₂ (IR) measuring cell: 24 months Flue gas probe: 24 months, thermocouple: 12 months Rechargeable battery: 12 months
testo 350-S control unit	
Power supply	4x mignon AA 1.5V
Battery service life	approx. 2 years
Dimensions (L x W x H)	252 x 115 x 58 mm
Weight	approx. 850 g
Testo 350-S flue gas analyzer	
Power supply	Rechargeable battery pack (8.4 V/4.5 Ah) Integrated mains unit (90-260 V, 47-63 Hz, 0.3 A/230 VAC, 0.5 A/110 VAC)
Rech. battery charge time	approx. 4-5 h
Dimensions (L x W x H)	395 x 275 x 95 mm
Weight	approx. 3,200 g
Memory	250,000 readings
Max. flue gas positive pressure	50 hPa
Max. vacuum	200 hPa
Pump volumetric flow rate	0.8 m/s, monitored
Diluting gas	Fresh air or nitrogen
Max. flue gas dust load	20 g/m ³
Max. humidity load	70 °Ctd at measuring inlet
Trigger input (optional)	Voltage: 5...12 V (falling or rising flank) Pulse width: >1 s Load: 5 V/max. 5 mA, 12 V/max.40 mA
Option Bluetooth®	Range < 100m

J.4 Principles of calculation

J.4.1 Fuel parameters

Fuel	A2 1)	B 1)	f 1)	CO ₂ max 2)	O ₂ reference 2)	F _{Br} 3)
Light fuel oil	0.68	0.007	-	15.4 vol.%	3 vol.%	0.2464
Natural gas	0.66	0.009	-	11.9 vol.%	3 vol.%	0.2411
LPG	0.63	0.008	-	13.7 vol.%	3 vol.%	0.2763
Anthracite	-	-	0.74	20.5 vol.%	8 vol.%	0.2633
Anthracite briquettes	-	-	0.75	18.9 vol.%	8 vol.%	0.3175
Wood fuels, coke	-	-	0.74	20.3 vol.%	8 vol.%	0.2532
Brown coal, peat	-	-	0.90	19.8 vol.%	8 vol.%	0.2617
Coke oven gas	0.60	0.011	-	10.3 vol.%	3 vol.%	0.2220
Heavy fuel oil	-	-	0.61	15.9 vol.%	3 vol.%	0.2458
Fuel 1 2)	0.68	0.007	-	15.4 Vol.%	3 Vol.%	0.2462
Fuel 2 2)	0.66	0.009	-	11.9 Vol.%	3 Vol.%	0.2411

1) Fuel-specific parameter

2) Default setting, values can be customised

3) Conversion factor mg/m³ to ing/GJ

J.4.2 Calculation formulae

Carbon dioxide:	$CO_2 = \frac{CO_{2max} \times (O_{2ref} - O_2)}{O_{2ref}}$	CO ₂ max: Fuel-specific carbon dioxide value O ₂ ref: O ₂ reference value O ₂ : Measured oxygen content as %
Flue gas loss:	$qA = \left((FT - AmbT) \times \left(\frac{A2}{O_{2ref} - O_2} + B \right) \right) - C_c$	FT: Flue gas temperature AmbT: Combustion air temperature A2/B: Fuel-specific parameters O ₂ ref: O ₂ reference value O ₂ : Measured oxygen content as % C _c : Calculated value taking into account the recovered condensation heat when the dew point is undershot (for condensing furnaces).



If the fuel-specific parameters A2 and B are zero, qA is calculated using the Siegert formula:

$$qA = f \times \frac{(FT - AmbT)}{CO_2}$$

FT: Flue gas temperature
AmbT: Combustion air temperature
f: Fuel-specific parameter
CO₂: Calculated carbon dioxide value

Efficiency:

$$\eta = 100 - qA$$

qA: Calculated flue gas loss

Air ratio:

$$\lambda = \frac{CO_{2max}}{CO_2}$$

CO_{2max}: Fuel-specific carbon dioxide value
CO₂: Calculated carbon dioxide value

Nitrogen oxides:

no NO₂ measuring cell inserted:
NO_x = NO + (NO_{2add} x NO)
NO₂-measuring cell inserted:
NO_x = NO + NO₂

NO: Measured nitrogen monoxide value
NO_{2add}: Nitrogen addition factor

Carbon monoxide undiluted:

$$uCO = CO \times \lambda$$

CO: Measured carbon monoxide value
λ: Calculated air ratio

Flue gas dew point:

$$td = \frac{\ln \left(\frac{F_{H2O} \times P_{Abs}}{610,78} \right) \times 234,175}{\ln \left(\frac{F_{H2O} \times P_{Abs}}{610,78} \right) - 17,08085}$$

F_{H2O}: Flue gas-specific water vapour content as vol. %
P_{Abs}: Absolute pressure in mbar/hPa

Flow speed:

$$v = \sqrt{\frac{575 \times \Delta P \times (AT + 273,15)}{P_{abs}}} \times \alpha$$

P_{abs}: Absolute pressure
ΔP: Differential pressure
AT: Flue gas temperature
α: Pitot tube factor

Volume flow

$$V = v \times a$$

v: Flow speed
a: Cross-sectional area

Mass flow:

Mass flow CO: $M_{CO} = CO \text{ [kg/h] [ppm]} \times F_{Gas} \times 1.25 \text{ [kg/m}^3\text{]} \times Z$

Mass flow NO_x: $M_{NO_x} = NO_x \text{ [kg/h] [ppm]} \times F_{Gas} \times 2.05 \text{ [kg/m}^3\text{]} \times Z$

Mass flow SO₂: $M_{SO_2} = SO_2 \text{ [kg/h] [ppm]} \times F_{Gas} \times 2.86 \text{ [kg/m}^3\text{]} \times Z$

F_{gas}: Fuel-specific humidity value
T: Dew point
Z: Calculation term (see below)

Calculation term Z: $Z = \frac{273.15 \times P_{abs} \text{ [mbar]}}{273.15 + T \text{ [}^\circ\text{C]} \times 1013} \times V \text{ [m}^3\text{/s]} \times 10^{-6} \text{ [1/ppm]} \times 3600$

Conversion from ppm to mg/m³:

Carbon monoxide $CO \text{ [mg/m}^3\text{]} = \frac{O_{2ref} - O_{2Bez}}{O_{2ref} - O_2} \times CO \text{ [ppm]} \times 1.25$

Nitrogen oxides: $NO_x \text{ [mg/m}^3\text{]} = \frac{O_{2ref} - O_{2Bez}}{O_{2ref} - O_2} \times NO_x \text{ [ppm]} \times 2.05$

Sulphur dioxide: $SO_2 \text{ [mg/m}^3\text{]} = \frac{O_{2ref} - O_{2Bez}}{O_{2ref} - O_2} \times SO_2 \text{ [ppm]} \times 2.86$

O_{2ref}: O₂ reference value
O₂: Measured oxygen content as %
O_{2Bez}: Fuel-specific oxygen reference number as %



J.5 Recommended rinsing times

Recommended rinsing times for measurements involving high concentrations and lengthy measurements:

► Rinsing the instrument: Expose the probe to fresh air and start flue gas measurement.

Parameter	Concentration [ppm]	Meas. period [min]	Recommended rinsing time [min]	
CO	50	60	5	
	100	30	5	
	200	20	10	
	500	10	10	
	1,000	10	15	
	2,000	10	20	
	4,000	5	30	
	8,000	5	60	
COlow	10	60	5	
	20	30	5	
	50	20	10	
	100	10	10	
	200	10	15	
NO	500	10	20	
	1,000	10	30	
	2,000	5	60	
	3,000	5	60	
	NOlow	10	60	5
		20	45	5
50		30	5	
100		20	10	
200		10	10	
300		10	20	
NO2	10	60	5	
	20	45	5	
	50	30	5	
	100	20	10	
	200	10	10	
	500	10	20	
SO2	10	60	5	
	100	30	5	
	200	20	10	
	500	15	10	
	1,000	10	10	
	2,000	10	20	
	5,000	5	40	
H2S	10	40	5	
	20	30	5	
	50	20	10	
	100	10	10	
	200	5	10	
	300	5	20	

K. Accessories/spare parts

This chapter gives important accessory and spare parts for the product.

Designation	Article no.
Flue gas probes	
Flue gas probe, 335 mm incl. cone, thermocouple NiCr-Ni (Ti), Tmax 500 °C, 2.2 m tube	0600 7451
Flue gas probe, 700 mm incl. cone, thermocouple NiCr-Ni (Ti), Tmax 500 °C, 2.2 m tube	0600 7452
Measuring cells (for retrofitting)	
CO	0554 3993
COlow	0554 3925
NO	0554 3935
NOlow	0554 3928
NO2	0554 3926
SO2	0554 3927
CxHy	0554 3929
H2S	0554 3930
CO2(IR)	on request
Measuring cells (replacement)	
O2	0390 0070
CO	0390 0088
COlow	0390 0078
NO	0390 0093
NOlow	0390 0077
NO2	0390 0075
SO2	0390 0081
CxHy	0390 0076
H2S	0390 0079
Miscellaneous	
Thermal paper for printer (6 rolls)	0554 0569
RS232 connecting cable for control unit/PC	0409 0178
Battery pack for flue gas analyzer	0515 0098
Battery pack for Control Unit	0515 0097
Rechargeable battery pack for flue gas analyzer	0515 0098
Cable with adapter for cigarette lighter and adapter for connection to the flue gas analyzer	0554 1336
Cable with battery terminals and adapter for connection to the flue gas analyzer	0554 1337
Filter for flue gas analyzer, 20 pieces, yellow	0554 3381
Transport case for flue gas analyzer, control unit, probes and accessories	0516 0351

For a complete list of all accessories and spare parts, please refer to the product catalogues and brochures or look up our website www.testo.com



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